CONTACT US!
1-800-249-1612
rtautomation.com

Real Time Automation Gateways

460MMA-N34

Modbus RTU Slaves to ASCII

FEATURES

- Fully configurable Modbus RTU master
- Connects up to 32 Modbus RTU slaves
- Parse ASCII data in up to 50 segments by delimiter or offset
- Concatenate up to 50 data segments into a string
- Effortless Browser Based Configuration, no programming software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- Guaranteed Stock
- 5-Year Hardware Warranty

Deliver Data from Modbus RTU Slave Devices to an ASCII-Based System or Controller

The 460MMA moves data between up to 32 Modbus RTU slave devices and serial ASCII. It's a great tool to implement Modbus RTU devices into your PC or embedded applications that support raw ASCII data.

Best of all, the product is made in the USA, always in stock, and comes with 5-year warranty.

How Do I Use the 460MMA-N34 in My Application?

Modbus data segments can be converted to ASCII and concatenated into a string delivered to your ASCII device. If you need to command the Modbus RTU devices, an incoming ASCII string can be parsed and directed to user-defined Modbus data location.

Need to scale your data or manipulate it with other math functions? The 460MMA allows you to add scaling to any data, apply simple math operations, add alarming, and control the request speeds of your slave devices.

Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.

RTU Slaves | **460MMA-N34** | **Scanners, Printers, and ASCII Devices**

A Solution, A Philosophy, the RTA Way. We understand the long hours spent on a factory floor and the pressure to keep a line running and product flowing. That's how Real Time Automation came to be. You want easy-to-use solutions where the hardest part is to open the box. You need customer support second to none. If you get all that and a fun customer experience all the better. Thirty years later, our mission remains the same: **To move your data where you need it, when you need it, and how you need it.**

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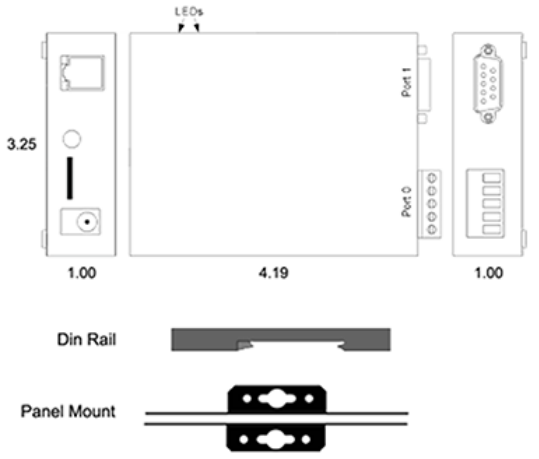
Modbus RTU Master	
Operation Mode	Modbus RTU Master
Function Codes Supported	1,2,3,4,5,6, 15 & 16
Swapping	Byte and Word Swapping
Maximum Modbus RTU Slave Devices	32
Number Read/Write Scan Lines per RTU Slave Device	200 Total - 100 reads & 100 writes
Scan Line Support	Up to 125 Registers or 512 Coils
ASCII	
Operation Mode	Bidirectional ASCII Transmit and Receive
Maximum Number of Devices Supported	2
Concatenation	Concatenate up to 50 segments data in a delimeted ASCII sting
Maximum Number of ASCII Characters Transferred	1024 in each direction
Delimiter Processing	Incoming delimiters can be automatically removed; Outgoing delimiters automatically added if configured
Parsing	Parse string of ASCII data in up to 50 segments by delimiter or offset
INCLUDED WITH GATEWAY	
3' power cable with flying leads	5-year hardware warranty
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff
Manual	

ELECTRICAL / ENVIRONMENTAL	
DC Input Voltage	8 VDC @ 230mA to 28 VDC @ 80 mA
Maximum Baud Rate	115K baud
Operating Temperature	-40 C to 85 C
Certification	RoHS-Compliant, UL, CUL, CE Approvals, Class I Div 2
ENCLOSURE / HARDWARE	
Size	4.2" x 3.25" x 1"
Weight	7 oz
Enclosure Type	Anodized Aluminum
Mounting	Din rail or panel mount
LEDs	Ethernet link/data LED, Ethernet speed LED, power LED, & 2 general purpose LEDs on side
GATEWAY FEATURES & FUNCTIONS	
Alarming	Set <, <=, >, >=, ==, !=, and change-of-state rules on any data moving through the gateway. If alarm rule is triggered an email notification can be sent.
Gateway Security	You can configure up to 9 different users access to diagnostic and configuration screens.
Translation Table	Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.
Status and Counters	Protocol specific status, counters, and error messages are accessible within the gateway's diagnostics page. They can also be delivered to a connected device.
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.



NOT EXACTLY WHAT YOU WERE LOOKING FOR?
Real Time Automation offers a full line of gateway products. Give us a call at 1-800-249-1612. Or, check out a listing at www.rtautomation.com/products. We also offer customizations for unique applications.

CATALOG #	DESCRIPTION
460MMA-N34	Connects up to 32 Modbus RTU slaves with an ASCII device

Made in the U.S.A.

Always In Stock

Ready to Ship

Expert Support