460SCAZR-N2E Protocol Gateway

Product User Guide

Firmware Version 8.8.37

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Overview

The 460SCAZR-N2E gateway Easily and securely connect a Siemens controller to cloud applications . By following this guide, you will be able to configure the 460SCAZR-N2E gateway.

Number of ASCII devices is dependent on the Hardware and Product number of the 460 gateway.

For further customization and advanced use, please reference the appendices located online at: http://www.rtautomation.com/product/460-gateway-support/.

If at any time you need further assistance, do not hesitate to call Real Time Automation support. Support Hours are Monday-Friday 8am-5pm CST

Toll free: 1-800-249-1612
Email: support@rtautomation.com

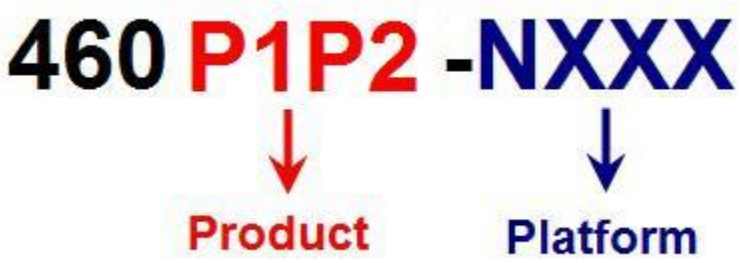
Hardware Platforms

The 460 Product Line supports a number of different hardware platforms. There are differences in how they are powered, what serial settings are supported, and some diagnostic features supported (such as LEDs). For these sections, be sure to identify the hardware platform you are using.

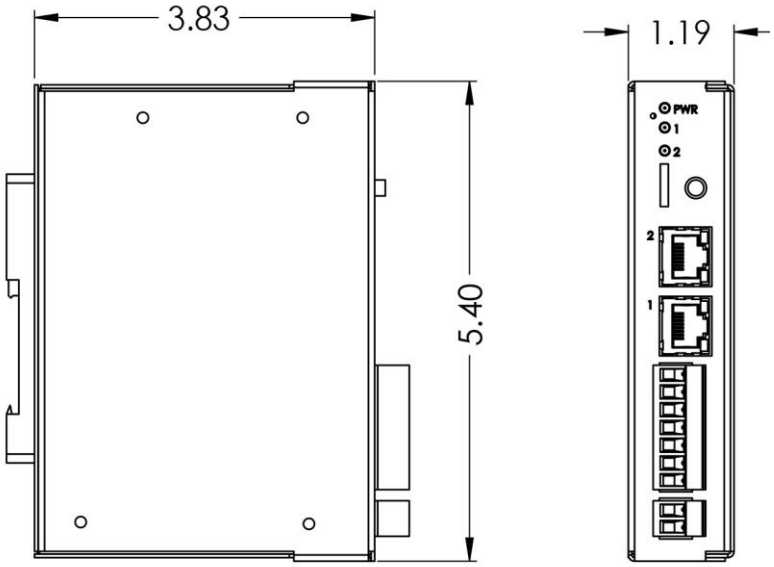
To find which hardware platform you are using:

1) Look on the front or back label of the unit for the part number.
2) On the webpage inside the gateway, navigate to the dropdown menu under **Other** and select **Utilities**. Click the **Listing of Revisions** button. The full part number is displayed here.

Once you have the full part number, the platform will be the number following the "-N":



Hardware – N2E

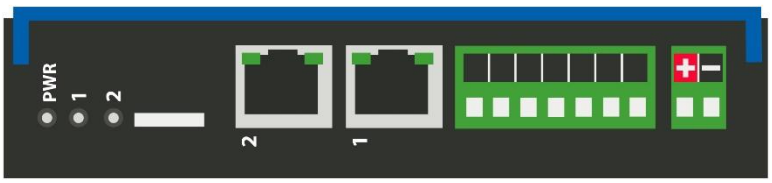


Powering the Gateway

The following steps swill allow you to properly and safely power the gateway.

Warning: Improper wiring will cause unit failure! Use the Screw Terminal's power connection!

1) Connect a 12-24 VDC power source to the gateway, Red Wire = (+) Black Wire = (-).
   a) The unit draws 8 VDC 900mA (7.2W) Max
   b) The unit draws 35 VDC 900mA (31.5W) Max
   c) The gateway has a voltage operating range from 8-35 VDC, 24 VDC is recommended.



Hazardous Environment Power & Installation Instructions

This equipment is suitable for use in Class I, Division 2, Groups A, B, C and D, or non-hazardous locations only.

WARNING – EXPLOSION HAZARD - Do not disconnect equipment unless power has been removed or the area is known to be non-hazardous.

WARNING – EXPLOSION HAZARD - Substitution of components may impair suitability for Class I, Division 2.

THIS EQUIPMENT IS AN OPEN-TYPE DEVICE AND IS MEANT TO BE INSTALLED IN AN ENCLOSURE SUITABLE FOR THE ENVIRONMENT SUCH THAT THE EQUIPMENT IS ONLY ACCESSIBLE WITH THE USE OF A TOOL.

WARNING – POWER JACK (Screw Terminals, J7) IS FOR MAINTENANCE USE ONLY AND MAY ONLY BE USED WHILE THE AREA IS KNOWN TO BE FREE OF IGNITIBLE CONCENTRATIONS OF FLAMMABLE GASES OR VAPORS. IT IS NOT TO BE CONNECTED UNDER NORMAL OPERATION.

In Hazardous Environments the unit must be powered with between 8-35 VDC, 8 VDC @ 900 mA (7.2 W) max. Supervised. The unit is certified to be operated at -40°C to 50°C.

Instructions d'alimentation et d'installation pour environnement dangereux

Cet équipement est conçu pour être utilisé uniquement dans des lieux de classe I, division 2, groupes A, B, C et D, ou non dangereux.

AVERTISSEMENT - RISQUE D'EXPLOSION - Ne débranchez pas l'équipement à moins que le courant ne soit coupé ou que la zone ne présente aucun danger.

AVERTISSEMENT - RISQUE D'EXPLOSION - La substitution de composants peut compromettre l'adéquation à la classe I, division 2.

CET APPAREIL EST UN DISPOSITIF DE TYPE OUVERT ET IL FAUT L'INSTALLER DANS UN ENCEINTE ADAPTÉ À L'ENVIRONNEMENT TEL QU'IL N'EST ACCESSIBLE À L'UTILISATION D'UN OUTIL.

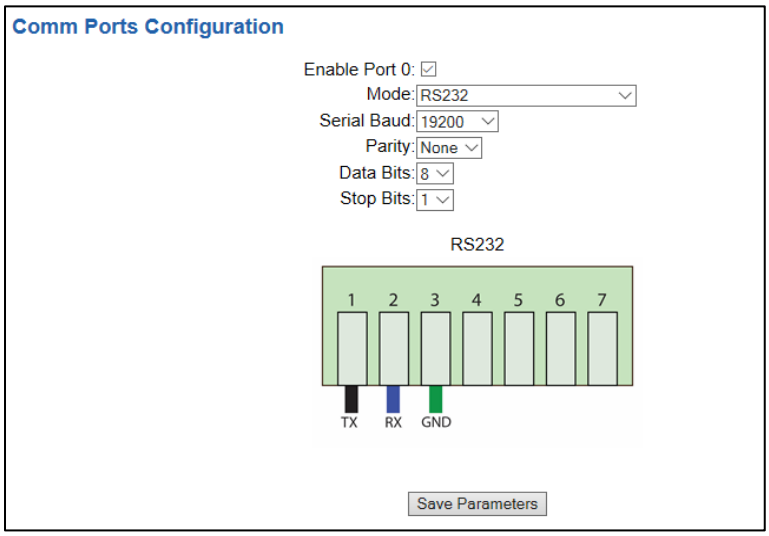
Port Configuration

The Port Configuration page is where you set port specific parameters. These settings must match the settings of the device(s) that you are connecting to.

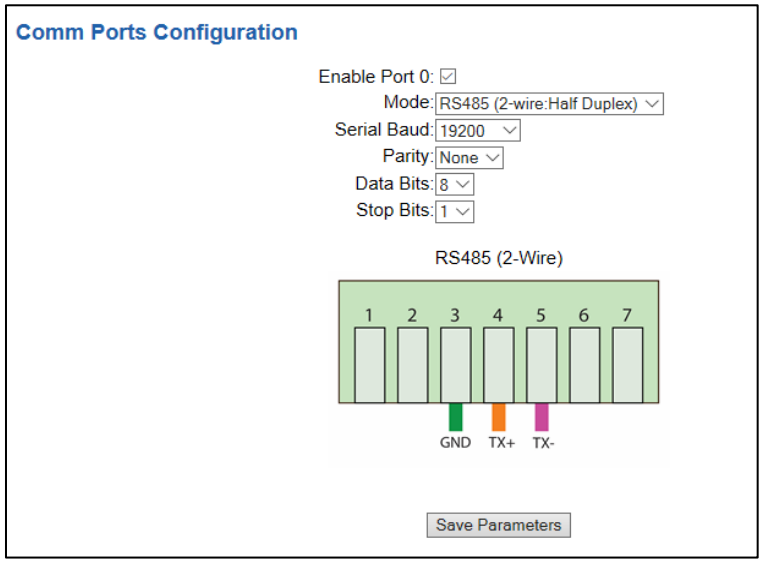
Only 1 mode can be configured for this hardware. Below are the wiring pinouts for each mode.

When you have completed your port configuration, click the **Save Parameters** button.

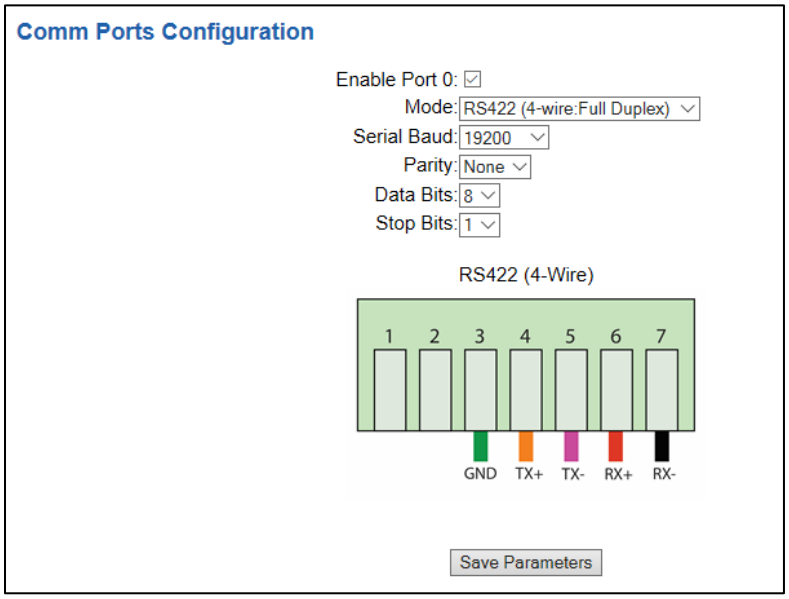
RS232 pinouts:



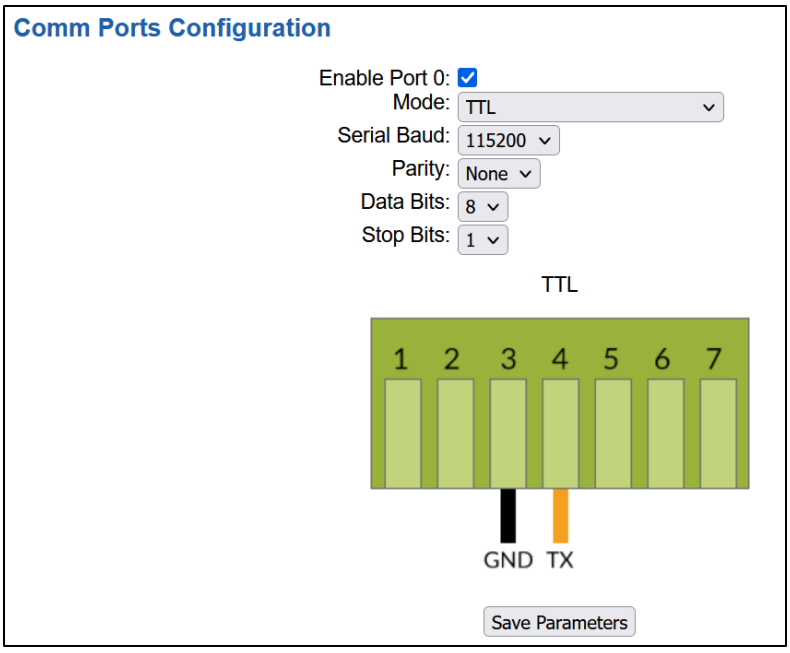
RS485 pinouts:



RS422 pinouts:



TTL pinouts:

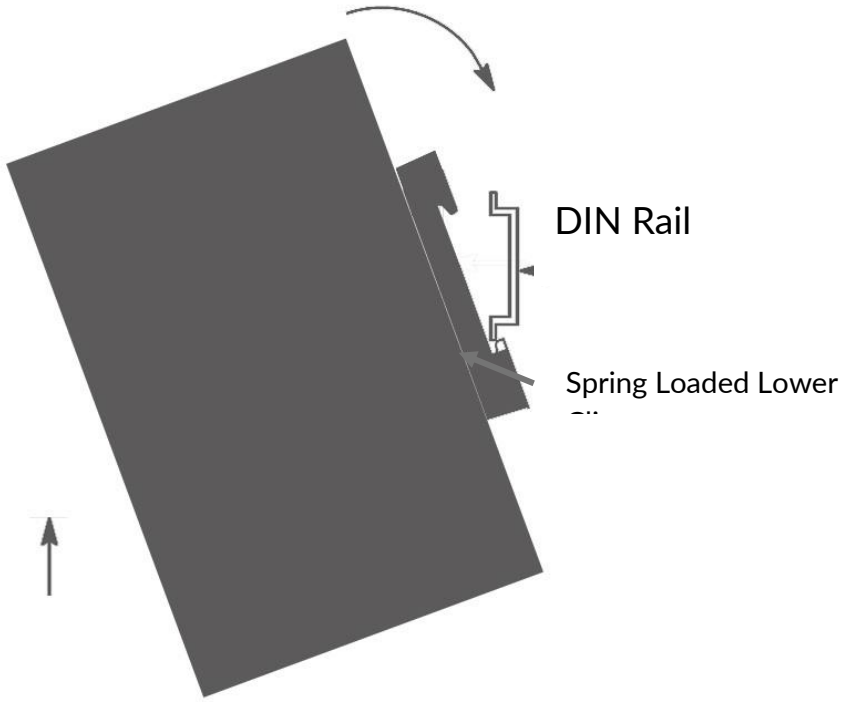


Mounting with a DIN Rail

Installing

Follow these steps to install your interface converter.

1) Mount your DIN Rail.
2) Hook the bottom mounting flange under the DIN Rail.
3) While pressing the 460SCAZR-N2E against the rail, press up to engage the spring loaded lower clip and rotate the unit parallel to the DIN Rail.
4) Release upward pressure.



Removing

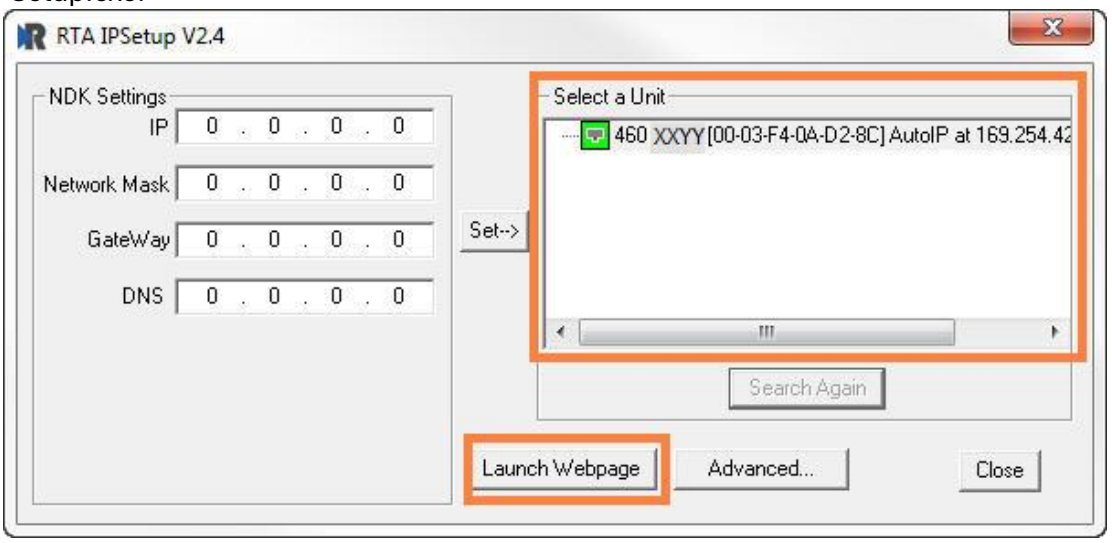
Follow these steps to remove your interface converter.

1) Press up on unit to engage the spring loaded lower clip.
2) Swing top of the unit away from DIN Rail.

Accessing the Main Page

The following steps will help you access the browser based configuration of the gateway. By default, DHCP is enabled. If the gateway fails to obtain an IP address over DHCP it will Auto IP with 169.254.X.Y. For more information on your Operating system network setting refer to the Accessing Browser Configuration document from our support web site.

1) Scan the QR code on the back of the unit or navigate to www.rtautomation.com/460-gateway-support and download IPSetup.exe.



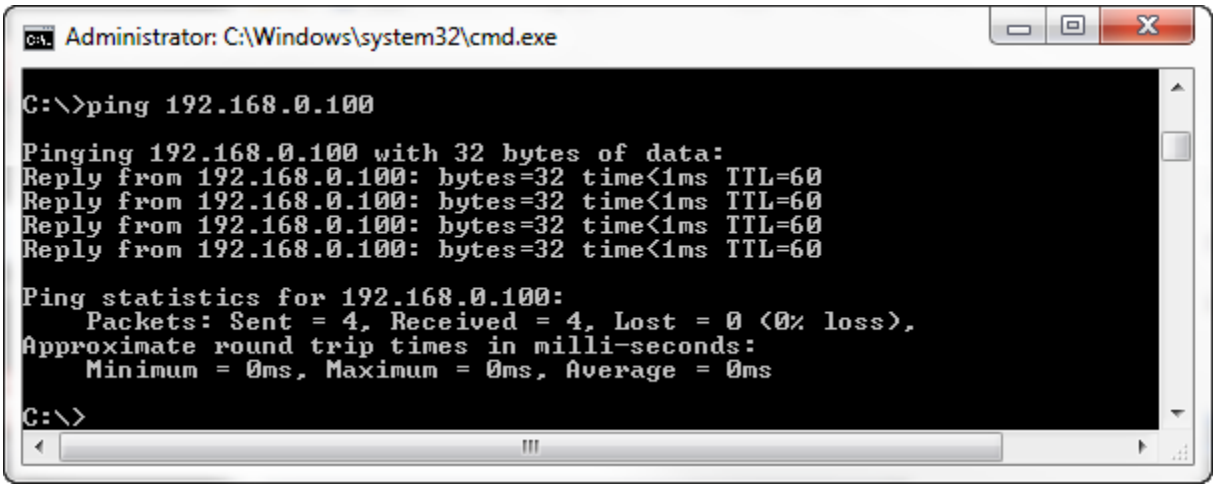
2) Run the IPSetup.exe program.
3) Find unit under “Select a Unit”.
   a. Change Gateway’s IP address to match that of your PC if DHCP has failed.
      i. You will know DHCP has failed if the gateway’s IP address is AutoIP at 169.254.X.Y.
      ii. If successful, it will say DHCP’d at ex: 192.168.0.100 or however your DCHP Client is set up.
   b. If you do not see the gateway in this tool, then your PC is most likely set up as a static IP.
      i. Change your PC’s network settings to be DHCP. If DHCP fails, then it will change to be on the 169.254.x.y network.
      ii. Relaunch the IP Setup tool to see if gateway can be discovered now.
4) Click **Launch Webpage**. The Main page should appear.

Default setting is set to DHCP. If DHCP fails, default IP Address is 169.254.x.y

Error: Main Page Does Not Launch

If the Main Page does not launch, please verify the following:

1) Check that the PC is set for a valid IP Address
   a. Open a MS-DOS Command Prompt
   b. Type "ipconfig" and press enter
   c. Note the PC's IP Address, Subnet, and Default Gateway
2) The gateway must be on the same Network/Subnet as the PC whether it's setup for DHCP or Static. Once you have both devices on the same network, you should be able to ping the gateway using a MS-DOS Command Prompt.



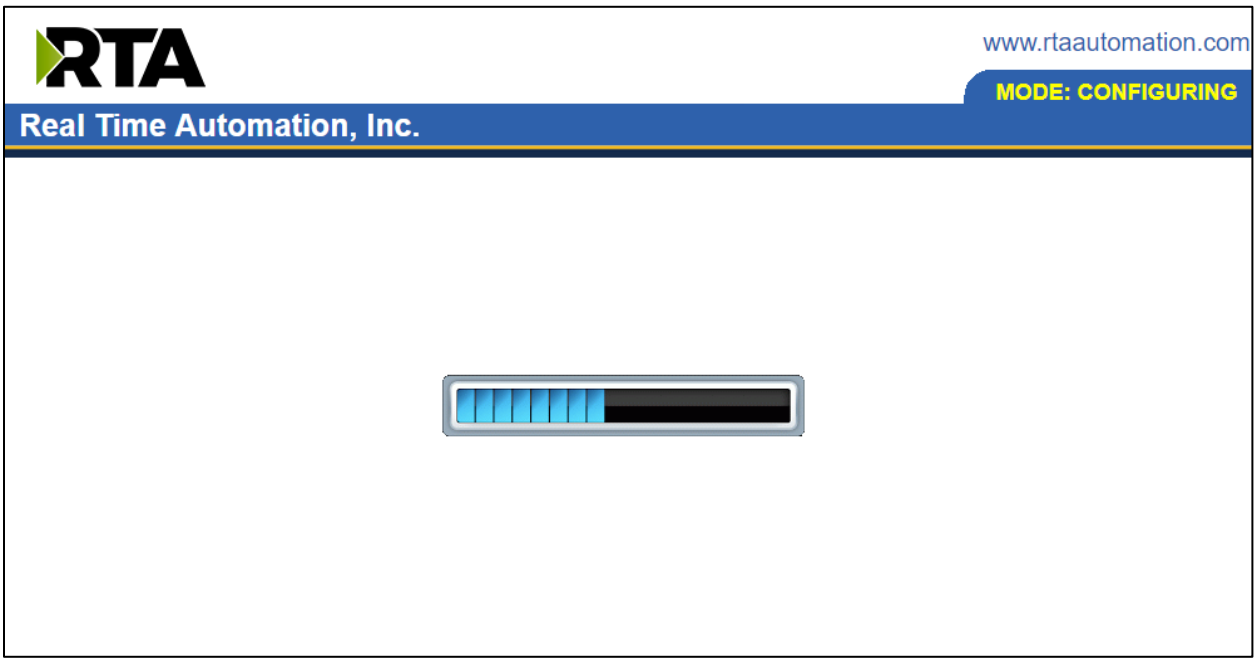
The Screenshot above shows a gateway that is currently set to a static IP Address of 192.168.0.100. If you are able to successfully ping your gateway, open a browser and try to view the main page of the gateway by entering the IP Address of the gateway as the URL.

Committing Changes to the Settings

All changes made to the settings of the gateway in Configuration Mode will not take effect until the gateway is restarted via the webpage. Changes will not be stored if the gateway's power is removed prior to a reboot.

NOTE: The gateway does not need to be restarted after every change. Multiple changes can be made before a restart, but they will not be committed until the gateway is restarted.

When all desired changes have been made, press the **Restart Now** button.
The webpage will redirect to our rebooting page shown below:



The reboot can take up to 20 seconds.
If the IP address has not been modified, the gateway will automatically redirect to the main page.
If the IP address was modified, a message will appear at the top of the page to instruct the user to manually open a new webpage at that new IP.

Main Page

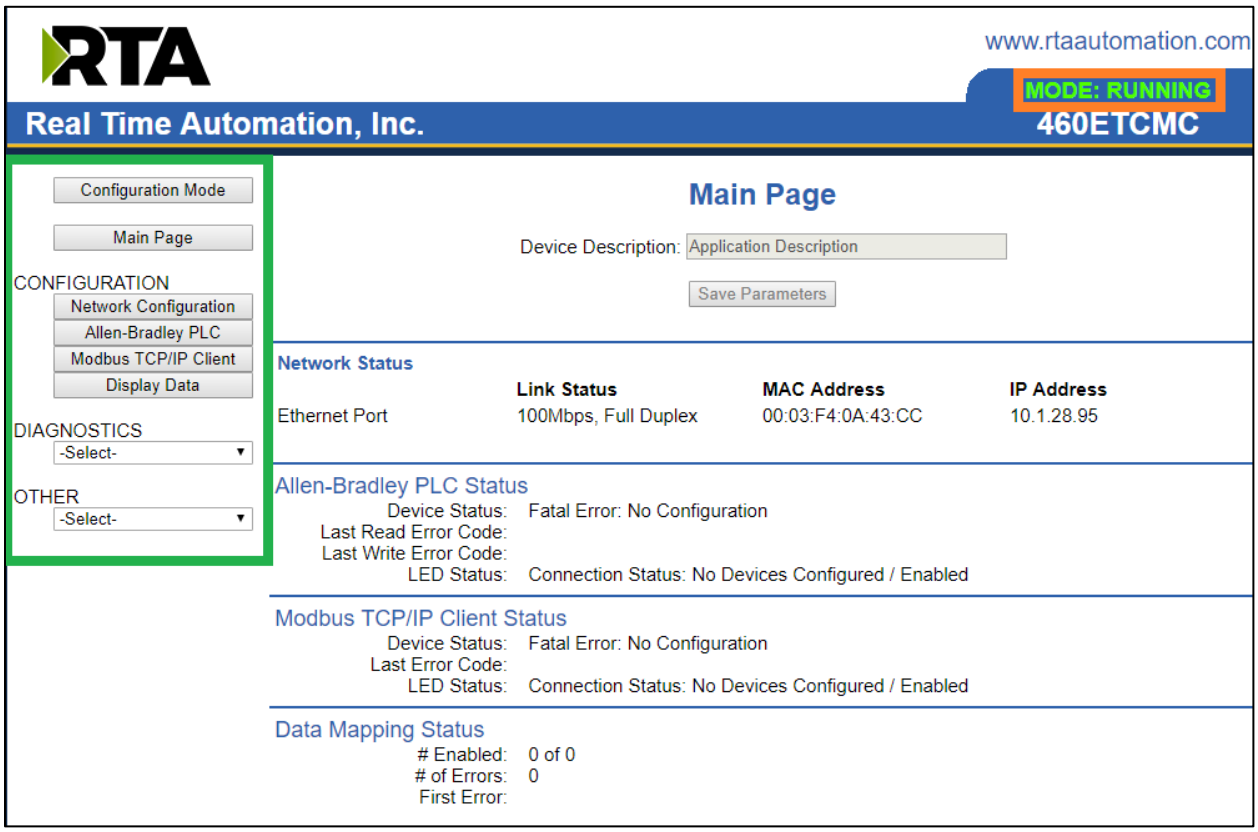
The main page is where important information about your gateway and its connections are displayed.
Mode (orange box below):
Running Mode:

- Protocol communications are enabled
- Configuration cannot be changed during Running Mode. If changes are needed, click the **Configuration Mode** button shown in the green box below

Configuring Mode:

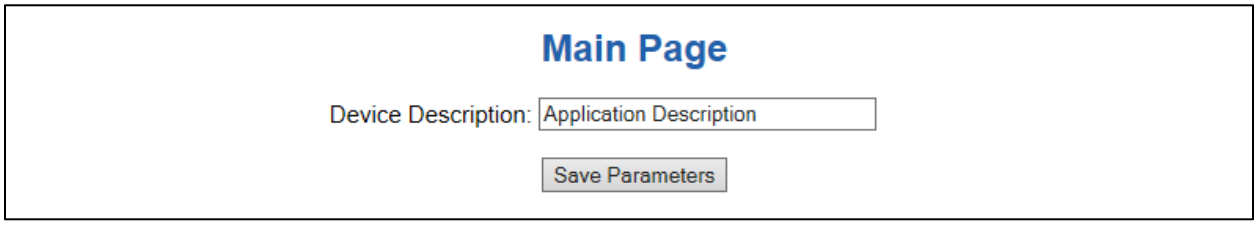
- Protocol communication is stopped and no data is transmitted
- Configuration is allowed

Navigation (green box below):
You can easily switch between modes and navigate between pages (Configuration, Diagnostics, and Other pages) using the buttons on the left hand side.



Device Configuration

The device configuration area is where you assign the device description parameter. Changes can only be made when the gateway is in Configuration Mode.



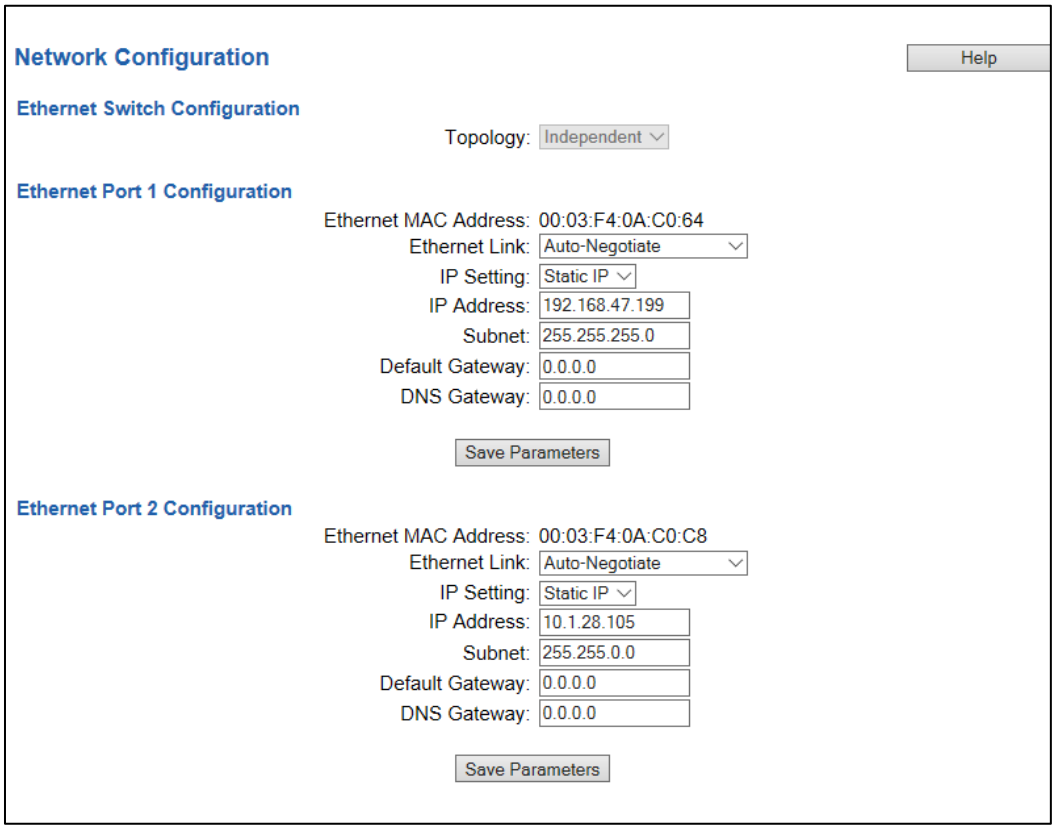
Once you are done configuring the Description, click the **Save Parameters** button.

Network Configuration

The network configuration area is where you assign the IP address and other network parameters. Changes can only be made when the gateway is in Configuration Mode.

Once you are done configuring the Network Settings, click the **Save Parameters** button.

If you are changing the IP Address of the gateway, the change will not take effect until the unit has been rebooted. After reboot, you must enter the new IP Address into the URL.



Network Interface Options

The N2E hardware has two different Network Interface options, Independent and Switch Mode. Below, you can find the different use cases that each interface option allows for.

Independent Mode

1) Two Ethernet-based protocols on the same IP Network
   a) Ethernet Port 1 used OR
   b) Ethernet Port 2 used OR
   c) Ethernet Port 1 & 2 used
2) Two Ethernet-based protocols on different IP Networks
   a) Ethernet Port 1 used AND
   b) Ethernet Port 2 used

Switch Mode – Only Ethernet Port 1 is used for protocol communication

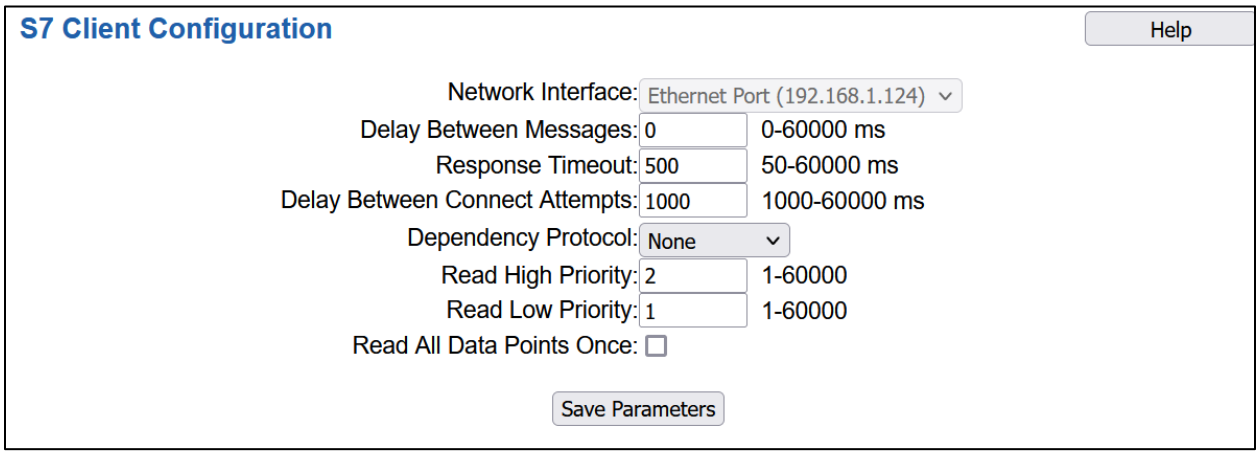
3) One Ethernet-based protocol on the IP Network (layer-2 switch)
   a) Ethernet Port 1 used for direct protocol communication
   b) Ethernet Port 2 available for daisy chaining devices together
      i) A Ring topology is NOT supported
4) Two Ethernet-based protocols on same IP Network
   a) Ethernet Port 1 used for direct protocol communication with another switch, hub, or router
   b) Ethernet Port 2 available for a daisy chaining devices together
      i) A Ring topology is NOT supported
5) Two Ethernet-based protocols on different IP Networks
   a) Not Possible – must use Independent Mode

It is recommended to leave the DNS Gateway set to 0.0.0.0 and the Ethernet Link as Auto-Negotiate. If configuring the gateway to use E-mail, the DNS Gateway must be set.

S7 Client Configuration

Click the **S7 Client PLC** button to access the configuration page.

1) Select which **Network Interface** to use for this S7 client PLC connection. If using single port hardware, the Network Interface will default to Ethernet Port only.
2) **Delay Between Messages**: Enter the length of time to delay between read and write scan line requests (ms).
3) **Response Timeout**: Enter the amount of time the gateway should wait before a timeout is issued for a read/write request (ms).
4) **Delay Between Connect Attempts**: Enter the amount of time the gateway should wait between attempts to connect to the PLC.
5) **Dependency Protocol**: If enabled, the Siemens S7 PLC communication will stop if communication to the selected protocol is lost.
6) **Read High Priority**: Configures the number of high priority requests to process before switching to low priority requests. This number should be higher than the Read Low Priority.
7) **Read Low Priority**: Enter the number of low priority requests to process before switching to high priority requests. This number should be lower than the Read High Priority.
8) **Read All Data Points Once**: If Enabled, the gateway will read all configured data points once on startup regardless of priority, then begin processing requests based on priority after all points have been read once.

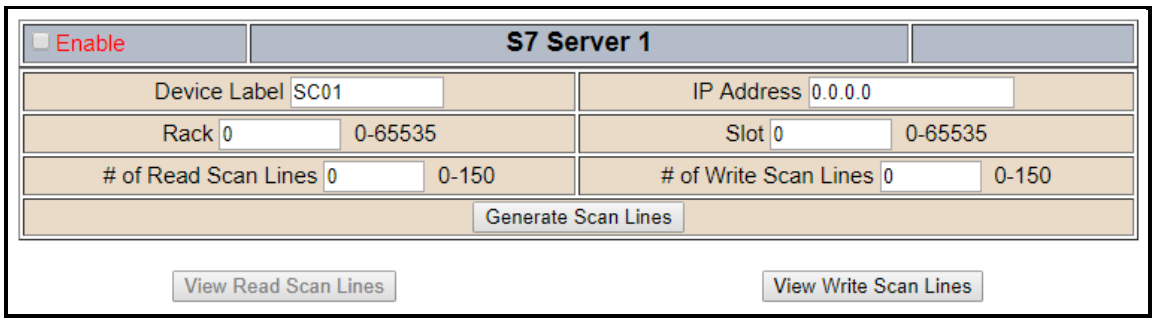


External Server Configuration

The bottom area of the S7 Client Configuration page lets you configure up to 5 external S7 server devices.

1) To add additional server connections, click the -Select- dropdown under S7 Client Device List and select **Add Generic Server** option.

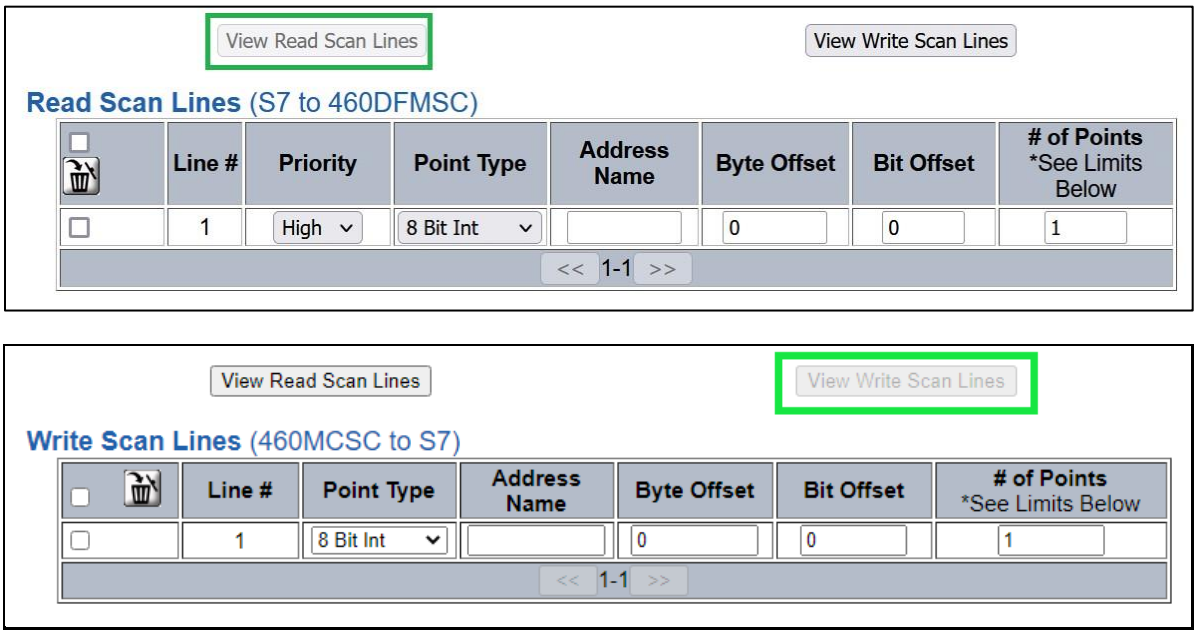
   a) If you are configuring multiple devices click **<<** or **>>** to navigate to another device.
   b) To create a new server with the same parameters already configured from another server, click the -Select- dropdown and select the **Add from S7 X** option (where X represents the server you wish to copy parameters from). Once created, you can make any additional changes needed to that new server.
   c) To remove a device, navigate to the server to delete using the **<<** and **>>** buttons and click the **Delete Server** button.
   d) Click the **Save Parameters** button to save changes before restarting or going to another configuration page.
2) The **Enable** check box should be selected for the device.
3) Enter a **Device Label** to identify the device within the gateway.
4) Enter the unique **IP Address** that matches the server. If this value doesn't match, the gateway will timeout.
5) Enter the **Rack** number of the S7 server. If this value doesn't match, the gateway will not be able to open a connection.
6) Enter the **Slot** number of the S7 server. If this value doesn't match, the gateway will not be able to open a connection.
7) Enter the number of Read Scan Lines and Write Scan Lines.
8) Click the **Generate Scan Lines** button to have the read and write scan lines generated for you.



Configuring Read and Write Scan Lines

Follow these steps to manually configure read and write scan lines.

1) Click the **View Read Scan Lines** or **View Write Scan Lines** button.



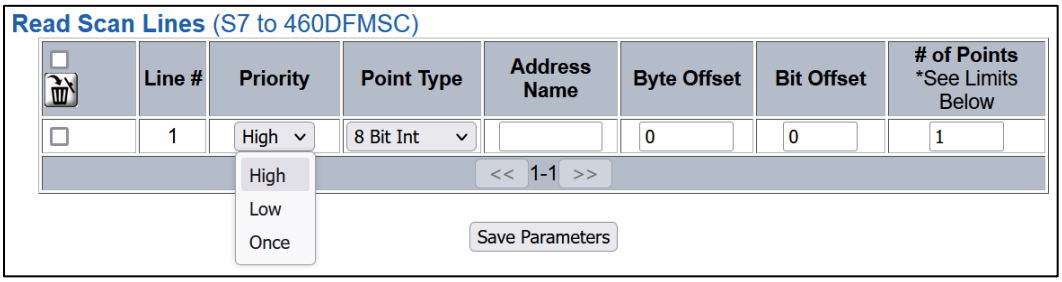
2) Select a **Point Type** for each scan line. Options include: 8 Bit Int, 16 Bit Int, 32 Bit Int, 32 Bit Float, Bool, Char.
   a) **Char Point Type:** When using a Char Data Type, the 1st byte of each Memory address is reserved for the Length field. The remaining bytes will be used for the actual data. You must use an array of Char. String data type is not supported.
3) Select an **Address Name**- Choose if the data address is an input address(I), output address(Q) or Data Block(DB#).
   a) **Note:** Input address(I) is only available in the RTA gateway write direction (460SC to S7)
4) Enter a **Byte Offset** - Enter the first data address you want to read/write within the scan line.
5) Enter a **Bit Offset** - Only for Bool data type. Enter the offset to the desired bit of the data address you want to read/write within the scan line.
   a) Bits are organized from left to right, 7 down to 0. The value will be set to 0 for non-Bool data types.
6) Enter the **# of consecutive points** to read for that point/data type. See the *Scan Line Data Limit* section at the bottom of the webpage for max values in a scan line.

7) When configuring read scanlines there is an optional priority configuration. There are three priority selections available, how often each priority is read is configurable in the S7 Client Configuration section using the Read High Priority and Read Low Priority Configurations.

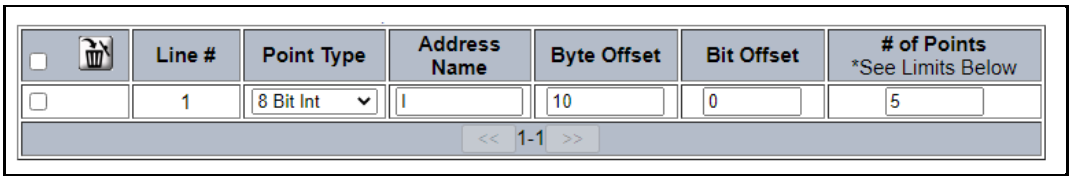
   a) High: Read the scanline based on the Read High Priority configuration.

   b) Low: Read the scanline based on the Read Low Priority configuration.

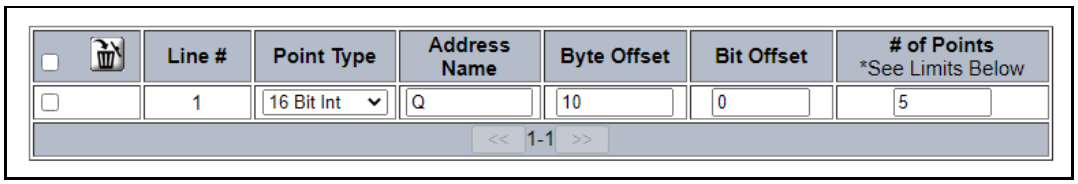
   c) Once: Read the scanline once on gateway startup or upon a new connection and never again during normal operation.



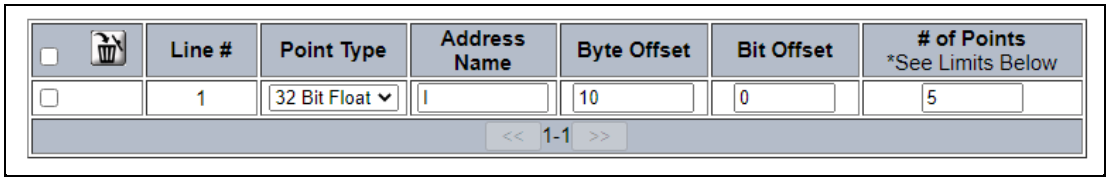
Example 1: 8 Bit Int, I Address, Byte 10, Offset 0, with # of Points 5 will Read memory addresses IB10 to IB14.



Example 2: 16 Bit Int, Q Address, Byte 10, Offset 0, with # of Points 5 will write memory addresses IW10 to IW19. Address 10-11 will be first 16-bit int, 12-13 will be the second 16-bit int, etc.



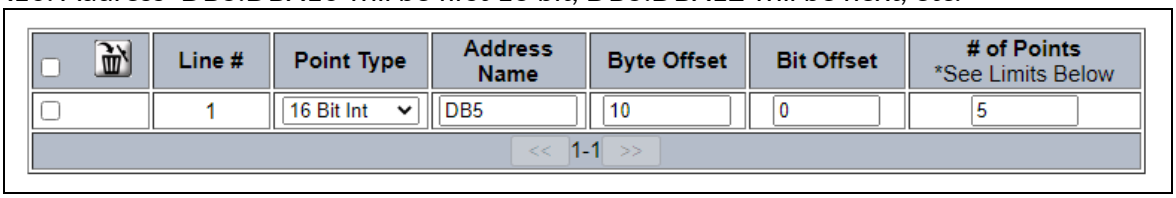
Example 3: 32 Bit Float, I Address, Byte 10, Offset 0, with # of Points 5 will read memory addresses ID10 to ID29. Address 10-13 will be first 32-bit float, 14-17 will be the second 32-bit int, etc.



	Line #	Point Type	Address Name	Byte Offset	Bit Offset	# of Points *See Limits Below
☐	1	32 Bit Float	I	10	0	5

<< 1-1 >>

Example 4: 16 Bit, DB5 Address, Byte 10, Offset 0, with # of Points 5 will read memory addresses of DB5.DBX10. Address DB5.DBX10 will be first 16 bit, DB5.DBX12 will be next, etc.



	Line #	Point Type	Address Name	Byte Offset	Bit Offset	# of Points *See Limits Below
☐	1	16 Bit Int	DB5	10	0	5

<< 1-1 >>

Terminology Note and Example: I addresses refer to input, Q addresses refer to output, %B refers to bytes and %W refers to words %D refers to DWord. Example, %IB68 would be used to read the byte offset based on the number of points. If reading a input/output for Bool, the bit offset would read the bit. Example, %I68.0 - %I68.7 or %Q68.0 - %68.7

Configuring Read and Write Scan Lines (cont.)

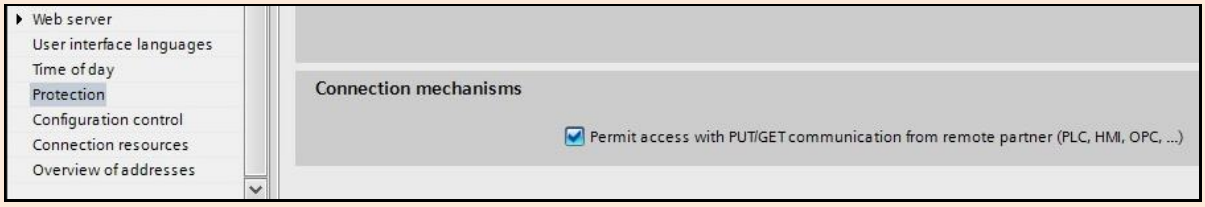
If you are configuring multiple devices, click **<<** or **>>** to navigate to another device. If this is the only device you are configuring, click the **Save Parameters** button.

Below is the Scan Line Data Limit for each Point Type and the max length range associated to them.

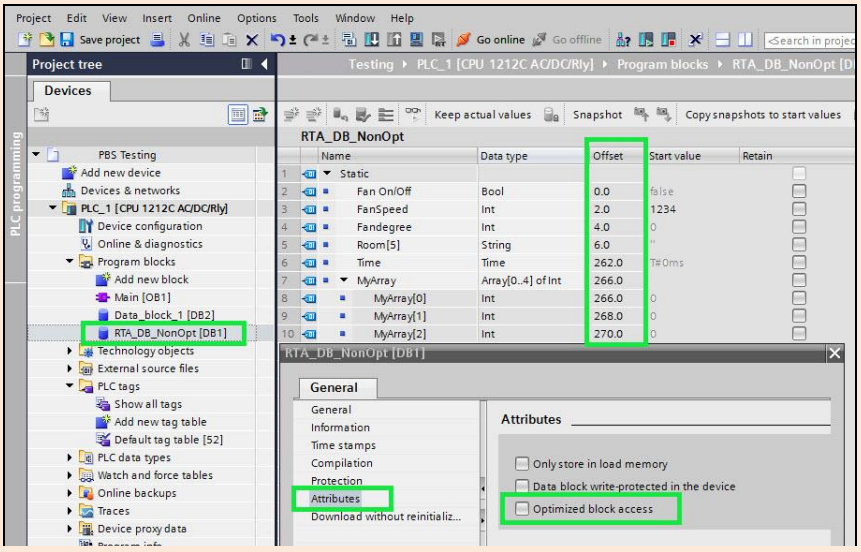
Scan Line Data Limit

Point Type	Max # of Points
8 Bit Int	400
16 Bit Int	200
32 Bit Int	100
32 Bit Float	100
Bool	1
Char	255

Important Note: When trying to read or write values via S7 communications, you MUST enable the permit access PUT/GET option in your PLC under the Protection and Security with TIA Portal.



Important Note: When trying to read or write values via S7 communications, you MUST disable the Optimized block access in Attribute's under the DB# properties setting.

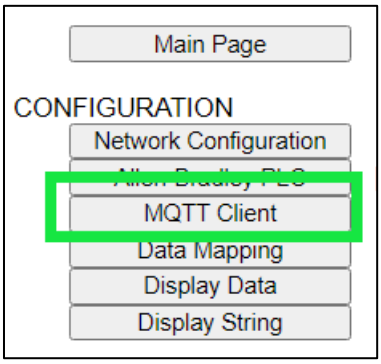


MQTT Client Configuration

You can configure up to three MQTT connections.

1. Configure up to one Microsoft Azure (ARZ) connection.

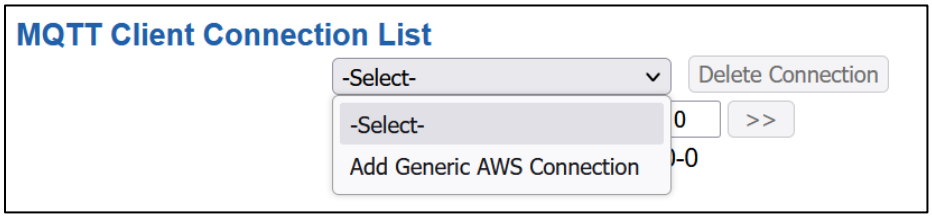
Click the **MQTT** button to continue configuration.



Microsoft Azure (AZR) Configuration

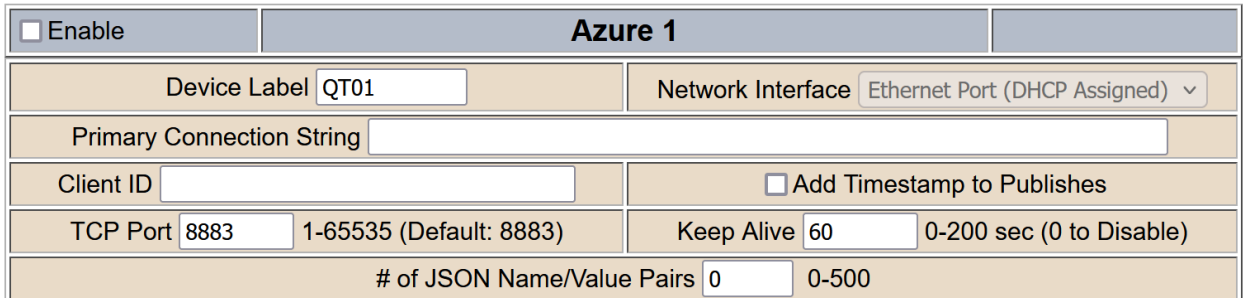
You can only configure one Microsoft Azure connection with your RTA product.

1) To add an ARZ connection, click the -Select- dropdown menu under MQTT Client Connection List and select **Add Generic AZR Connection** option.
    a. To remove a device, navigate to the AZR device to delete and click the **Delete Connection** button.

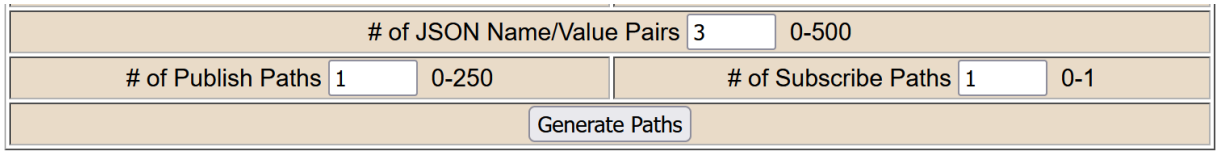


2) The **Enable** check box should be selected for the device.
3) Enter a **Device Label** to identify the device within the gateways mapping.
4) Select which **Network Interface** to use for Microsoft Azure connection. Option only available on the N2E hardware.
5) **Primary Connection String:** Enter the primary connection string for the device in Azure.

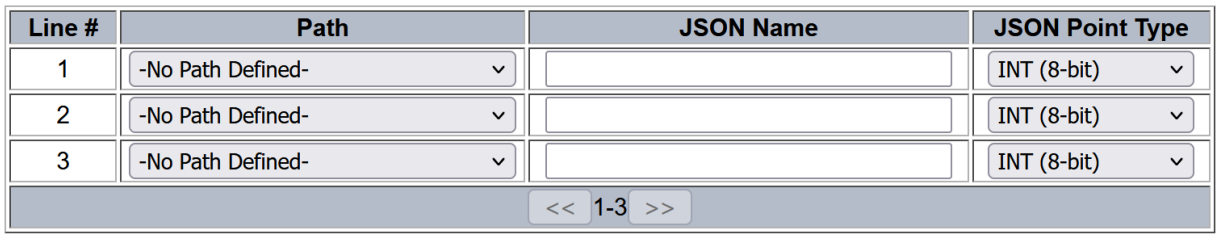
6) Enter the **TCP Port** for the MQTT broker to open a connection on. If this value doesn't match, the gateway will not open a connection.
7) **Keep Alive:** Enter in the amount of time that the gateway should attempt to ping the broker to keep the MQTT connection alive, 0 disables this feature.
8) **Client ID:** The MQTT client ID to be used when connecting to the Broker.
    a. **NOTE:**This field is not user configurable and will be populated automatically based on the supplied primary connection string when the webpage is saved.
9) Check the **Add Timestamp to Publishes** checkbox to add a timestamp to the payload.

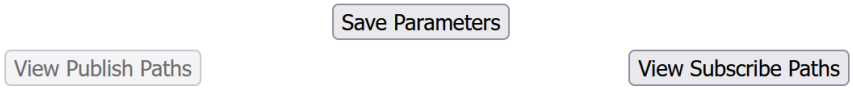


Configuring Subscribe and Publish Topics

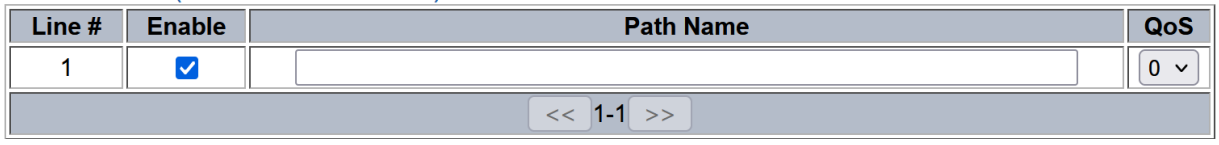


JSON Name/Value Pairs





Publish Paths (460PSQT to MQTT)



1) Enter in "**# of Subscribe Paths**" and/or "**# of Publish Paths**".
2) Enter in "**# of JSON Name/Value Pairs**"
3) Click the **Generate Paths** button to have the lines generated for you.

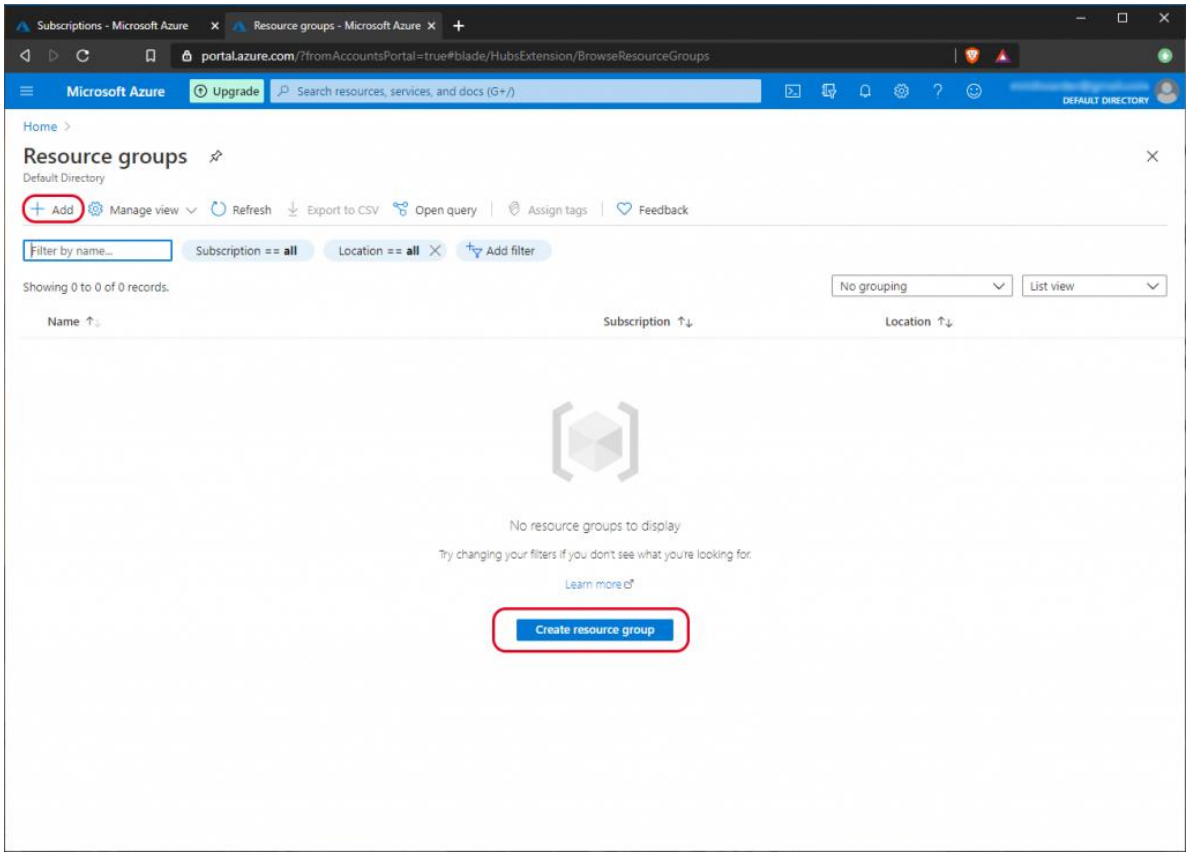
4)
5) **# of Subscribe Paths:** Enter in the number of topics to subscribe from the broker. Once the topics are subscribed to, the MQTT broker will publish the messages to the gateway.
    a) **NOTE:** Subscribe paths on Microsoft Azure are limited to 1 and are not user configurable. This is due to Microsoft Azure not utilizing a typical pub/sub broker and is instead using Cloud-to-Device messaging and expecting a pre-defined endpoint for these messages. The subscribe path may not populate immediately when generated, to resolve this, click view subscribe paths and then hit save parameters with the subscribe paths selected.
6) **# of Publish Paths:** Enter the number of topics to publish to the broker from the mating protocol.
    a) **NOTE:** Publish paths will be pre-pended with the defined Microsoft Azure Device-to-cloud message path when the page is saved while the View Publish Paths option is selected. This is because Microsoft Azure does not utilize a generic pub/sub broker and instead utilizes Device-to-Cloud messaging expecting a pre-defined endpoint for these messages.
7) **# of JSON Name/Value Pairs:** Enter the number of JSON name/value pairs to configure, each name/value pair can be associated with a single publish or subscribe path.
8) Select the publish or subscribe path each name/value pair should be associated with.
9) Select the **Point Type** of the name/value pairs

Click **Save Parameters** button when complete.

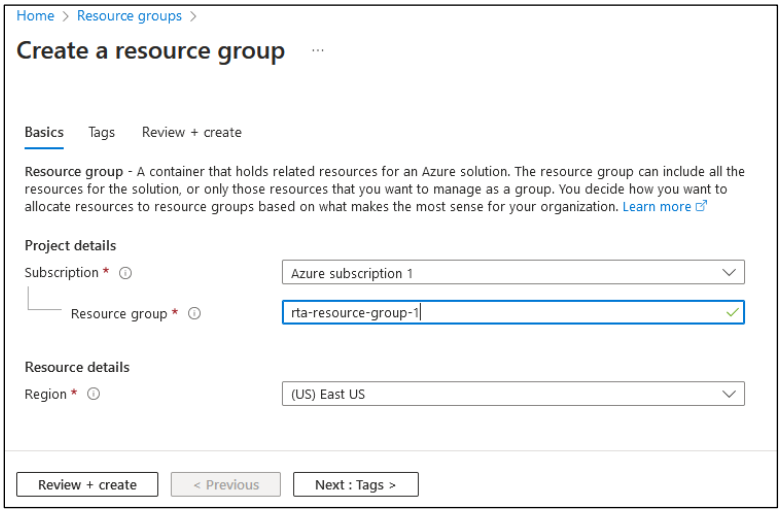
Microsoft Azure Service Setup

Please note this section outlines the bare minimum configuration to get the RTA gateway connected to Azure and is not necessarily a recommended configuration in a production environment.

1. Create a Microsoft Azure subscription if you do not have one already
2. Create a resource group
    a. In the search bar at the top type in “Resource Groups” and select the resource groups under services to navigate to the resource groups page.
    b. Hit Add in the top left corner, there may also be a create resource group button in the middle if no resource groups exist.

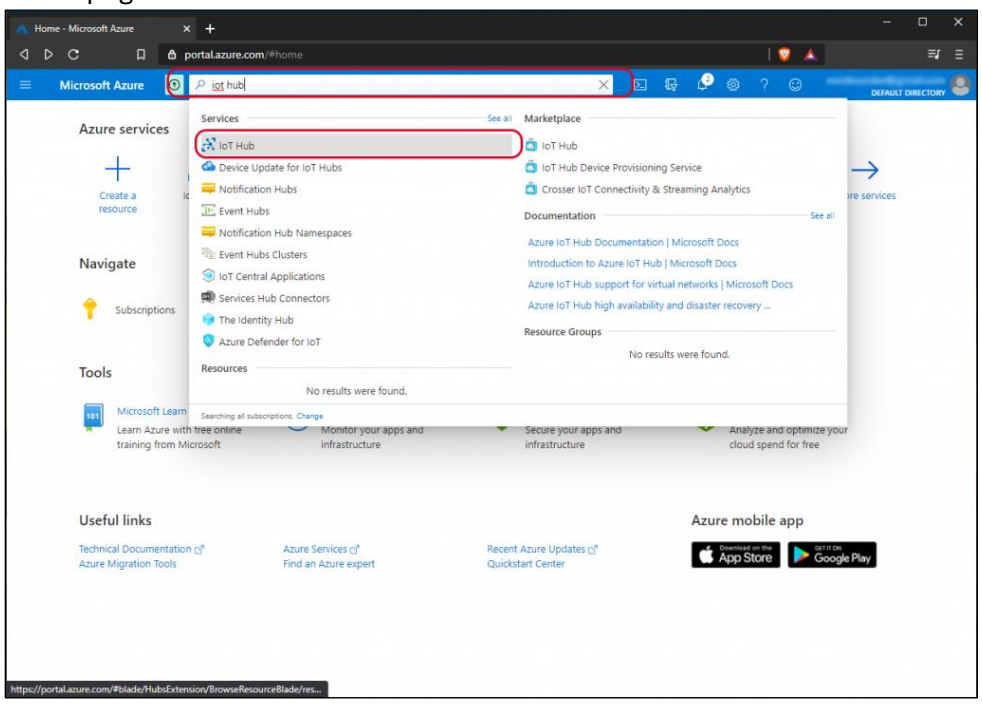


    c. In the create a resource group window give the resource group a name, the available Azure subscription should be selected by default.



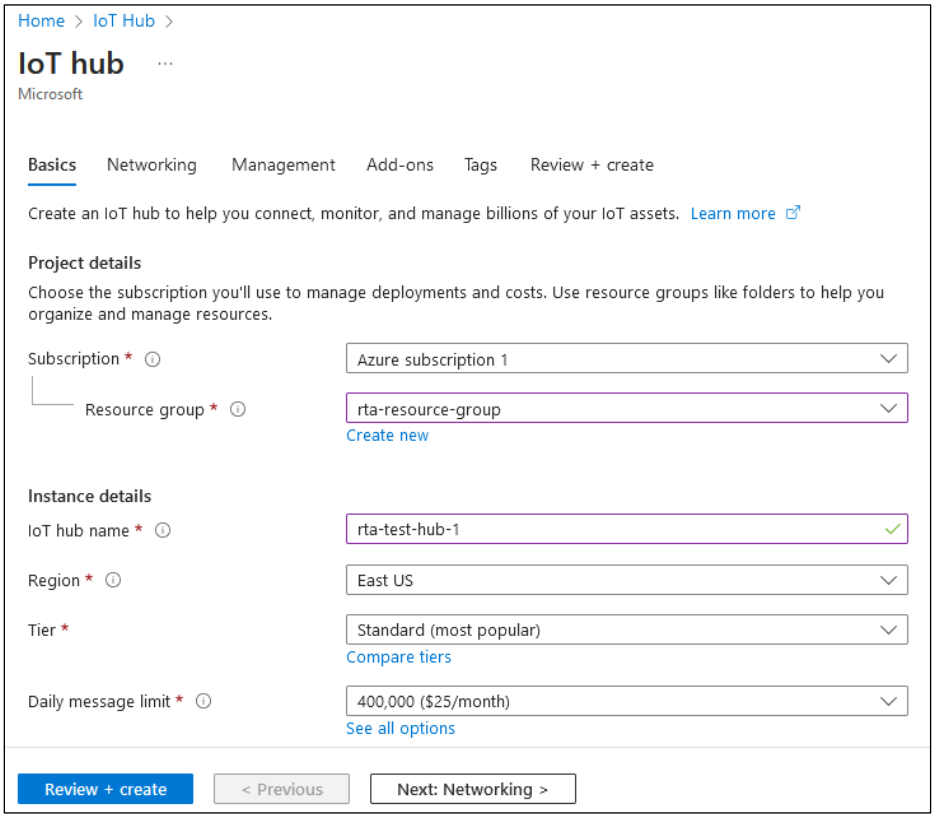
d. Hit Review + Create in the bottom left corner.
e. In the review window, hit create in the bottom left corner to create the resource group.
f. You should be re-directed back to the resource groups window where you can see the newly created resource group is listed.

3. Create an IoT Hub
   a. In the search bar at the top type in “IoT Hub” and select the IoT under services to navigate to the IoT Hub page.



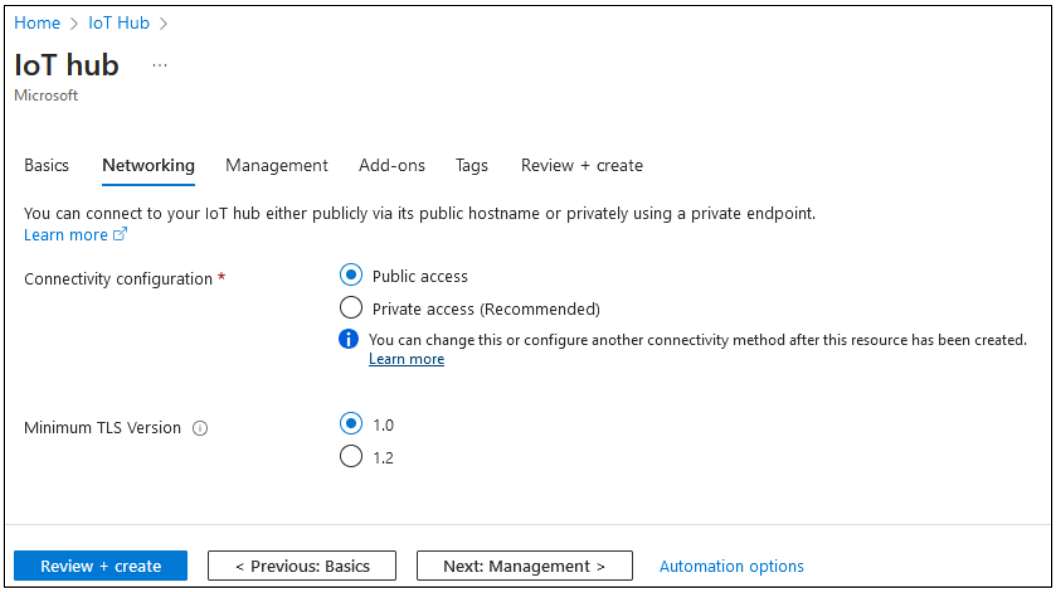
   a. Hit Add in the top left corner, there may also be a create IoT Hub button in the middle if no IoT Hubs exist.

b. Select the resource group created previously, enter a name for the hub, and select a region.



c. Hit Next at the bottom of the page to proceed to the networking tab.

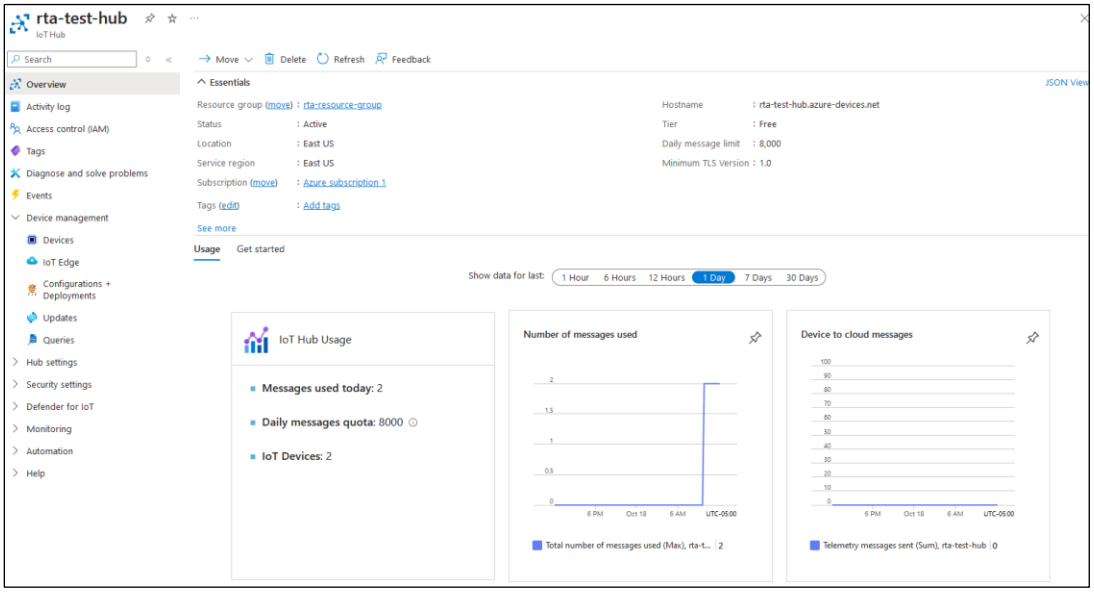
d. In the networking tab under connectivity configuration, ensure public access is selected.



e. Hit review and create in the bottom left corner of the page.

f. On the review and create page, hit create in the bottom left corner of the page.

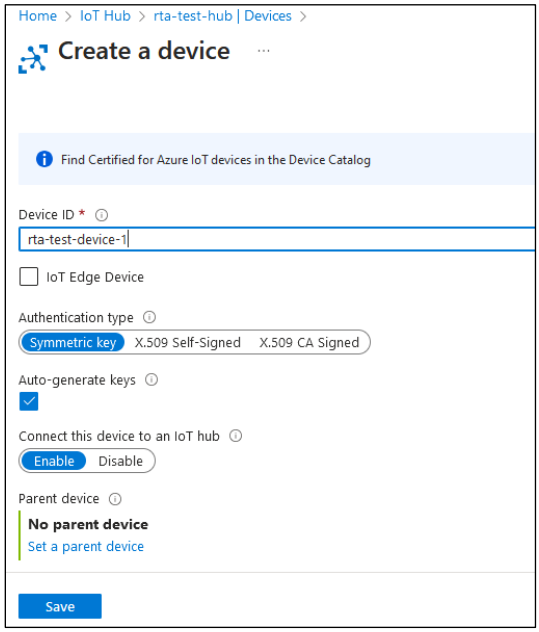
g. One the deployment is completed click on “Go to Resource” to be re-directed to the newly created IoT Hubs overview page. If go to resource is not an option, navigate to the IoT hub and select your newly created IoT hub to access the overview page.



h. In the left panel of the IoT Hub overview select Devices under the Device Management section.

i. Click Add Device button in the top left corner of the page to create a new IoT device in this hub.

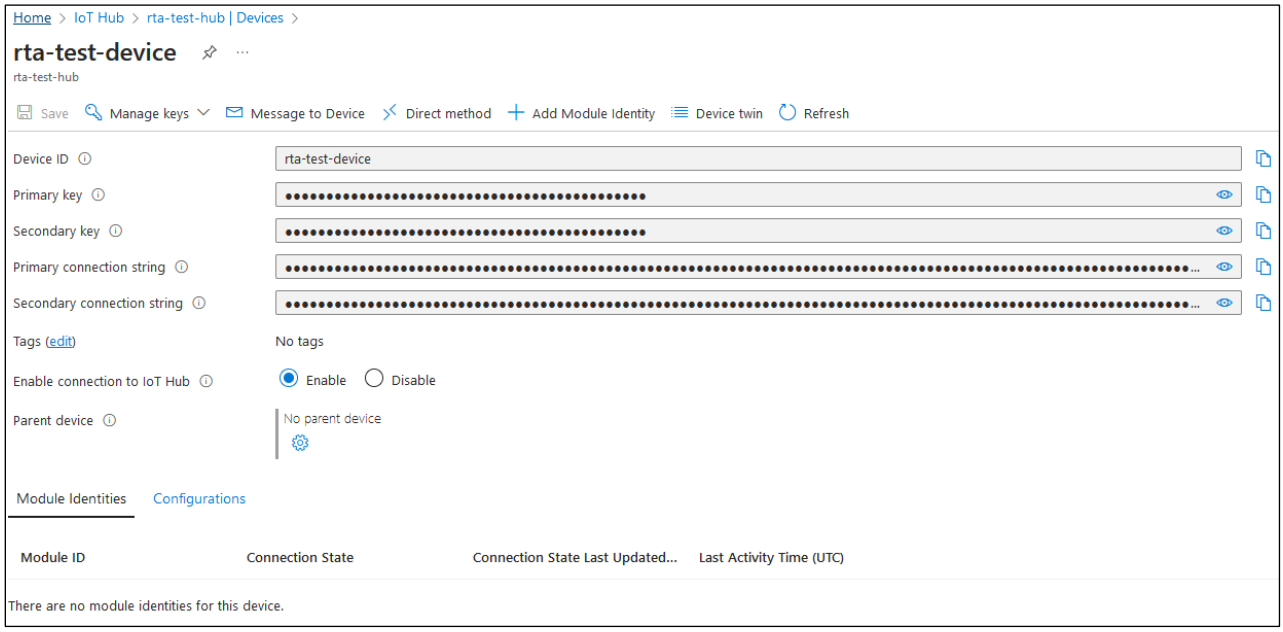
j. In the create a device window enter a name for the device in the Device ID section and ensure the “Connect his device to an IoT hub” option is enabled.



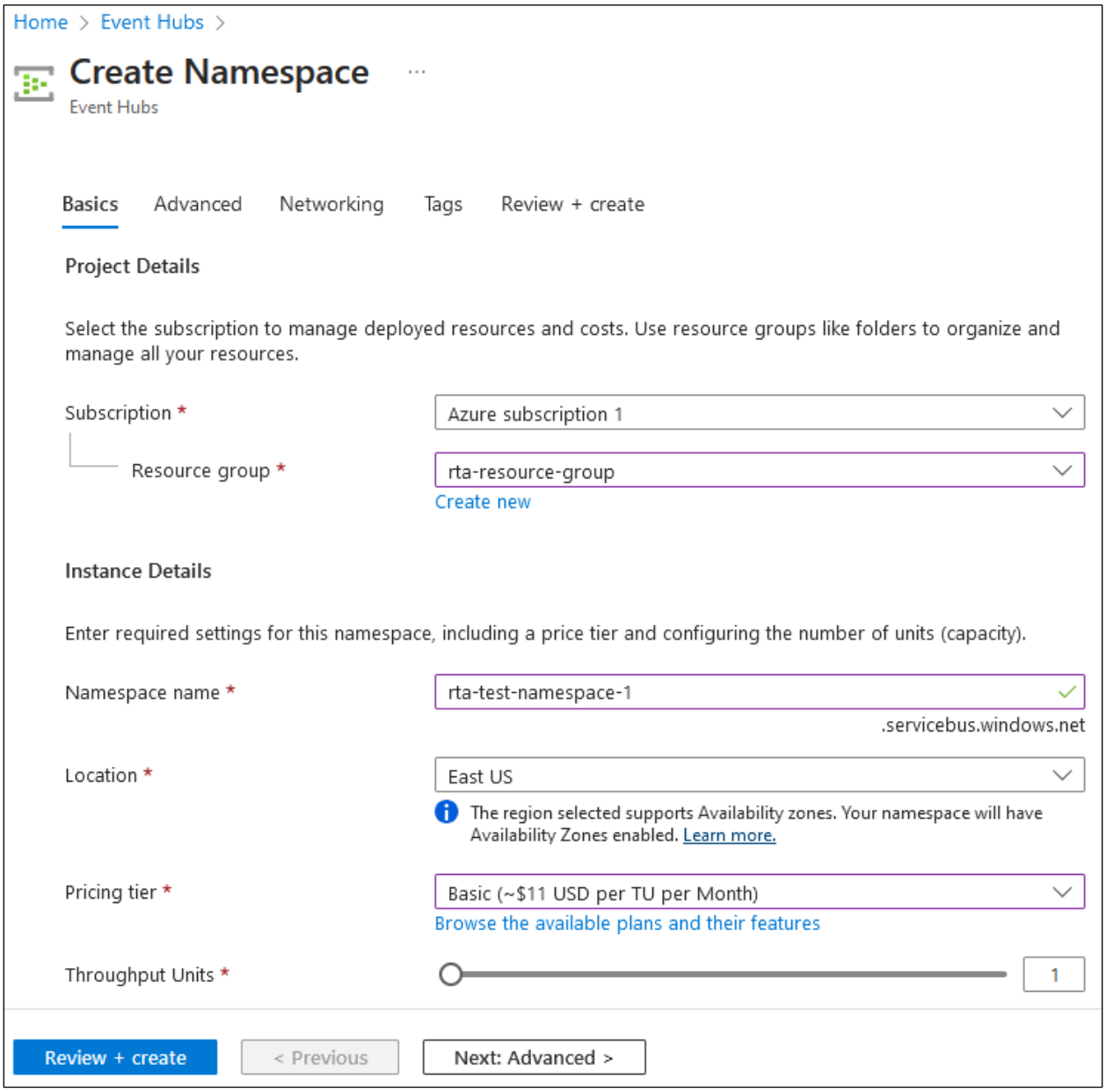
k. Hit Save in the bottom left corner of the window to create the device and be re-directed to the device list in the IoT Hubs overview window.

l. Click on the newly created device in the device list to view the devices configuration.

m. Copy the Primary connection string for the device, this will be used when connecting the RTA gateway to Azure.

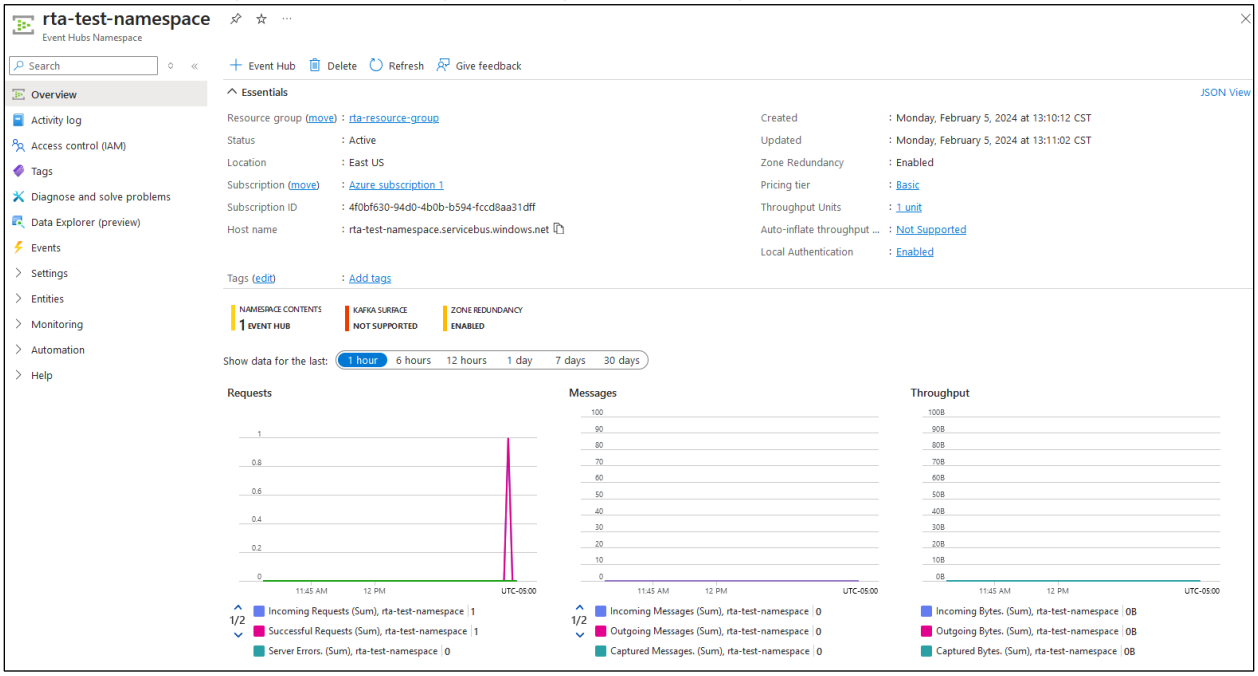

Home > IoT Hub > rta-test-hub | Devices >
rta-test-device
rta-test-hub
Save
Manage keys
Message to Device
Direct method
Add Module Identity
Device twin
Refresh
Device ID
rta-test-device
Primary key
Secondary key
Primary connection string
Secondary connection string
Tags (edit)
No tags
Enable connection to IoT Hub
Enable
Disable
Parent device
No parent device
Module Identities
Configurations
Module ID
Connection State
Connection State Last Updated...
Last Activity Time (UTC)
There are no module identities for this device.

4. Create an Event Hub
    a. In the search bar at the top type in “Event Hubs” and select the Event Hubs under services to navigate to the Event Hubs page.
    b. Hit Add in the top left corner, there may also be a create Event Hub button in the middle if no Event Hubs Namespaces exist.
    c. In the Create Namespace window, select your previously created resource group, enter a name for the namespace, and select a pricing tier based on your needs.

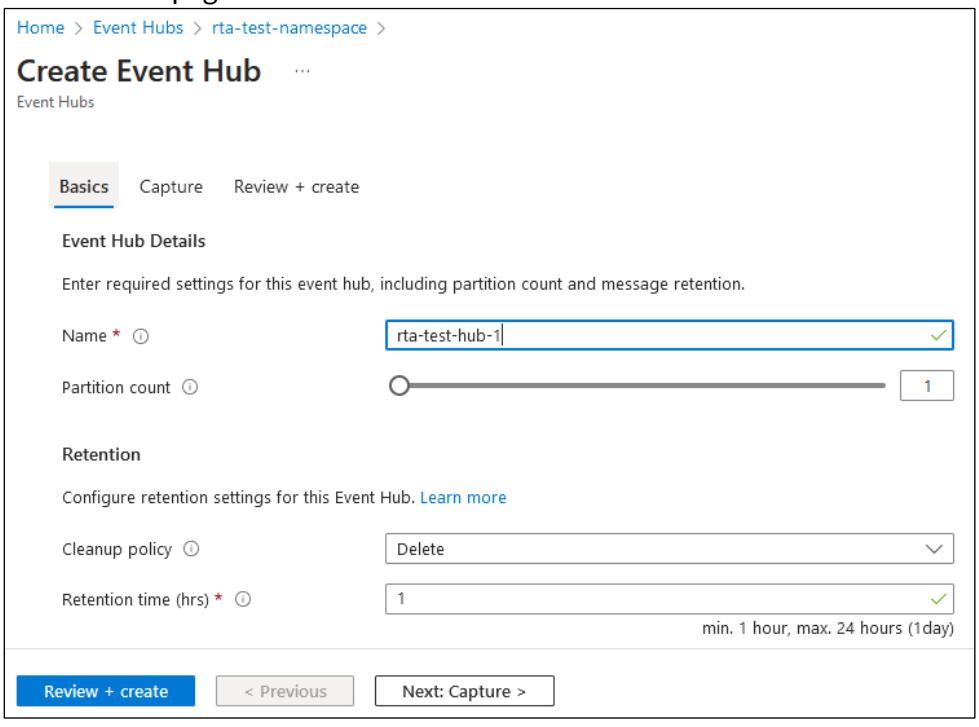


    d. Hit Review + Create in the bottom left corner of the page.
    e. Hit Create in the bottom left corner of the page to create the namespace.

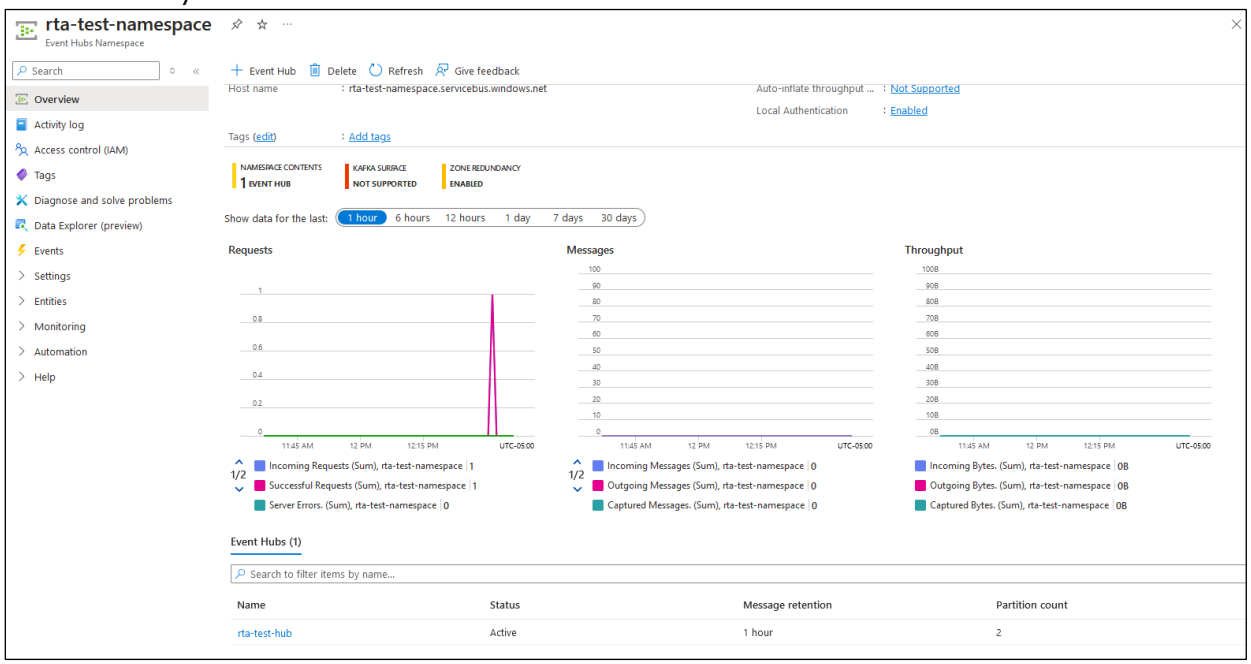
f. Once the namespace has finished initializing click on go to resource to navigate to the namespaces main panel. If go to resource in not an option navigate to Event Hubs and select the newly created namespace to open the main panel.



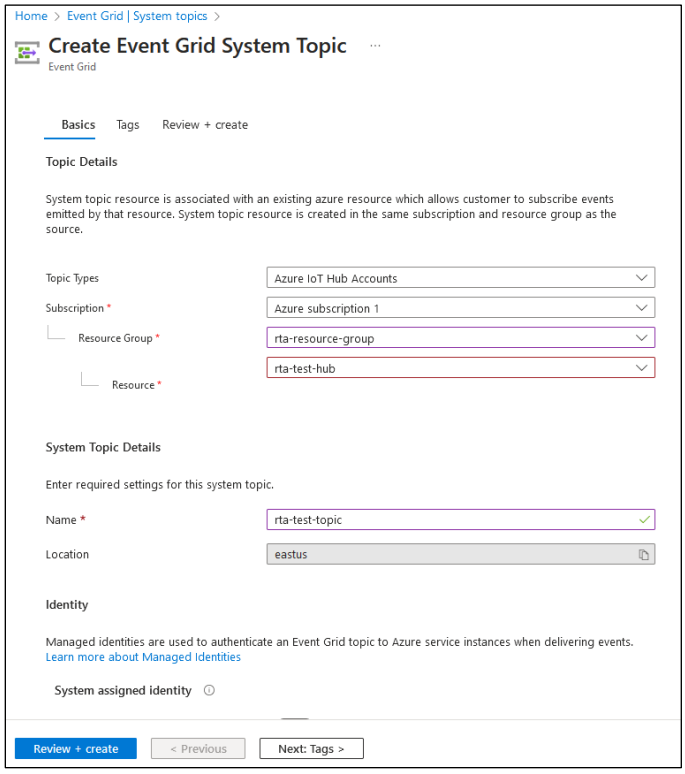
g. Click Add Event Hub in the top left corner.
h. Enter in a name for the event hub
i. Click review + create in the bottom left corner.
j. On the review page hit create in the bottom left corner.



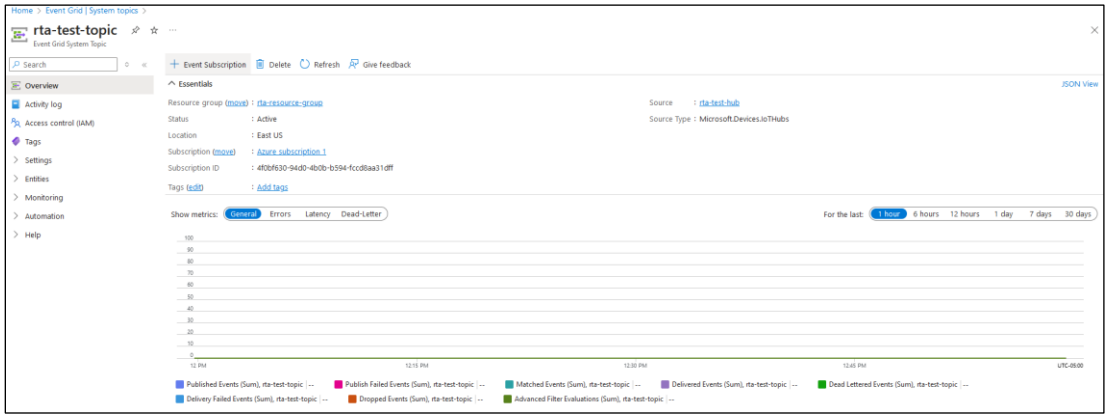
k. You should be returned to the namespace overview, scroll down and you should see the newly created event hub at the bottom of the overview section.



5. Create an Event Grid System Topic
   a. In the search bar at the top type in “Event Grid System Topics” and select the event grid system topics option under services to navigate to the even grid system topics page..
   b. Click create in the top left corner to create a new event grid system topic.
   c. In the Create Even Grid System Topic window enter set the Topic Types to “Azure IoT Hub Accounts, Select your azure subscription, select your resource group, and enter a name for the topic



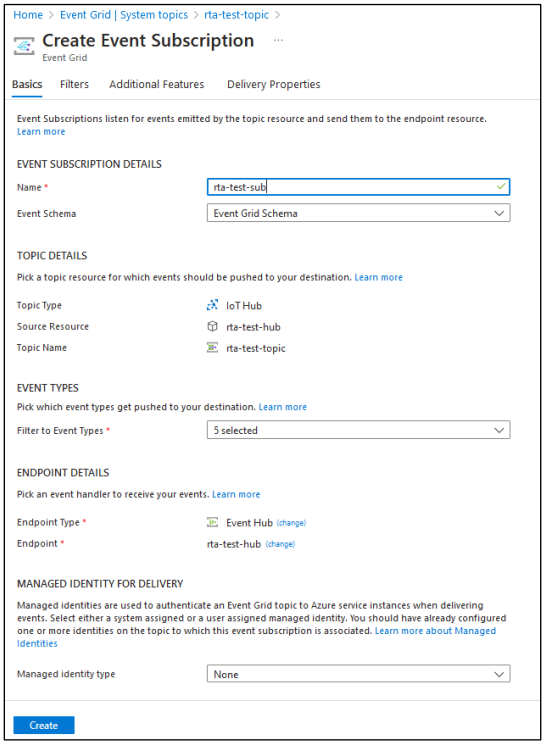
d. Click Review + create in the bottom left corner.
e. On the review + create page click create the create the Event Grid System Topic.
f. Once the event grid system topic is initialized click go to resource to navigate to the Event Grid System Topic Panel. If go to resource is not an option navigate back to the even grid system topic section and select the newly created event grid system topic from there to access the main panel.



g. In the your new event grid system topics main panel hit add event subscription in the top left corner.
h. In the create Event Subscription window:
    i. Enter a name for the subscription

ii. Under event types, ensure that Device Created, Device Deleted, Device Connect, Device Disconnect, and Device Telemetry are all selected.
iii. Under Endpoint Select Event Hub as the endpoint type.

iv. Under endpoint details click “Configure an Endpoint”
v. In the newly opened Select Event Hub window, select your azure subscription, resource group, namespace, and event hub and click confirm selection.



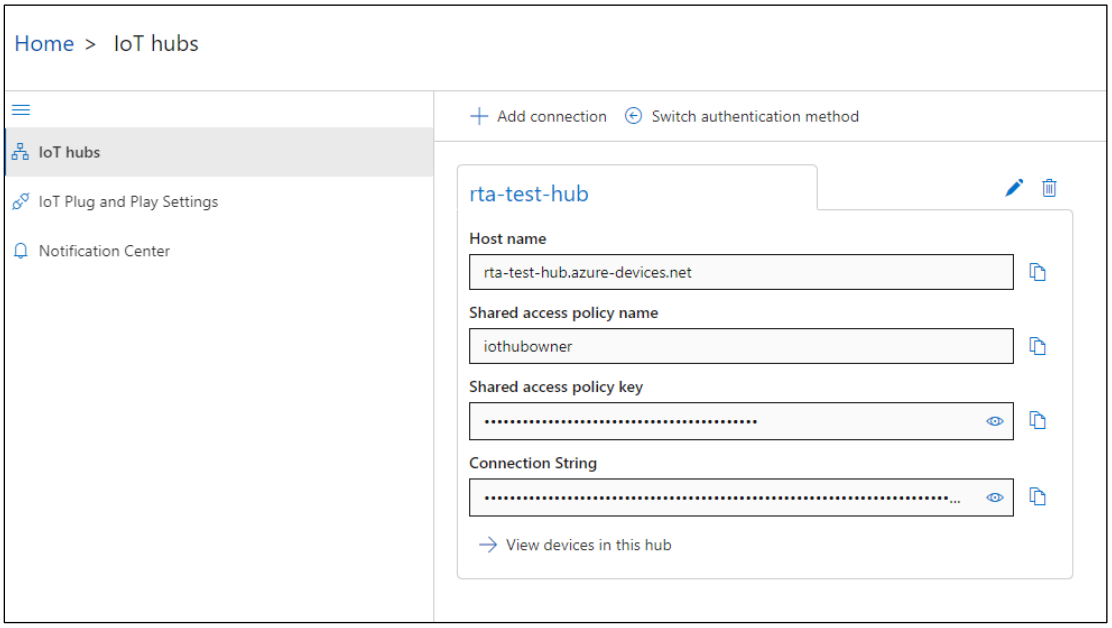
i. Click create in the lower left corner of the webpage.

Testing Microsoft Azure Communication

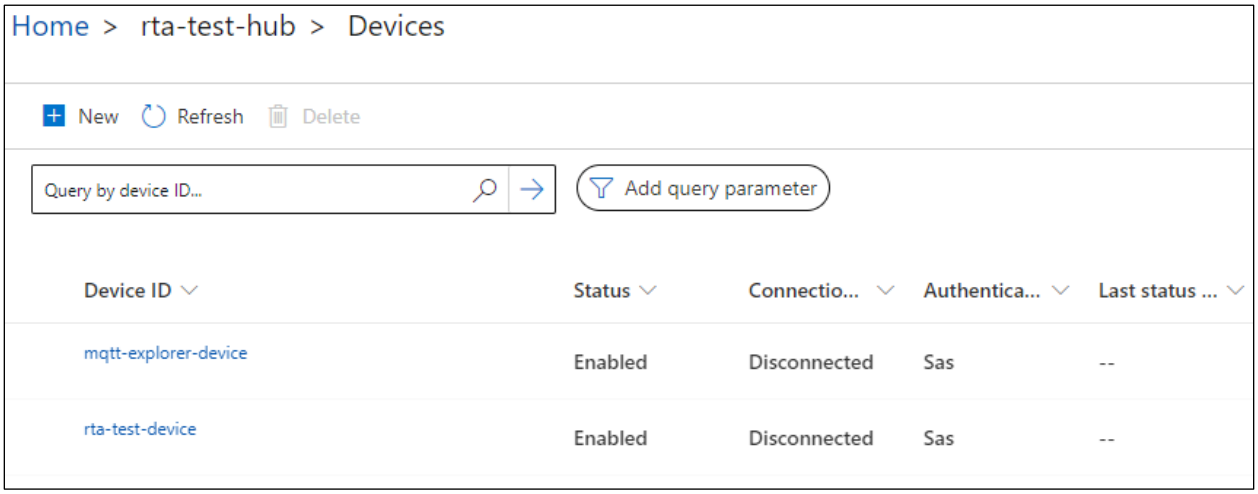
Once you have the Azure configured, you can use their Azure IoT Explorer utility to test the connection is working.

To set up Azure IoT Explorer:

1. open the utility and select the IoT Hubs tab on the left
2. Click the Add connection button
3. In the Add connection String window that appears enter the connection string for your IoT Hub.
    a. This can be obtained by navigating to the IoT Hubs overview window in azure, selecting Shared access policies from the left pane, and opening the iothubowner policy.
4. Click save.
5. Your hub should now be listed in the IoT hubs section as shown below.



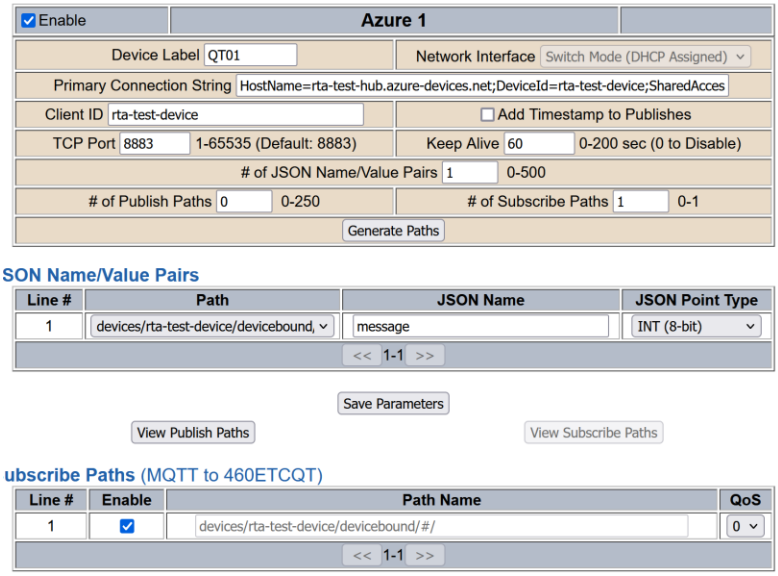
6. You can then click on the hub name to view devices available in the hub and see their current status.



7. Selecting a device within the hub will provide device specific information such as its Primary Connection string. It also provides useful tools for seeing data being from the device to Azure as well as send test messages from Azure to the device.

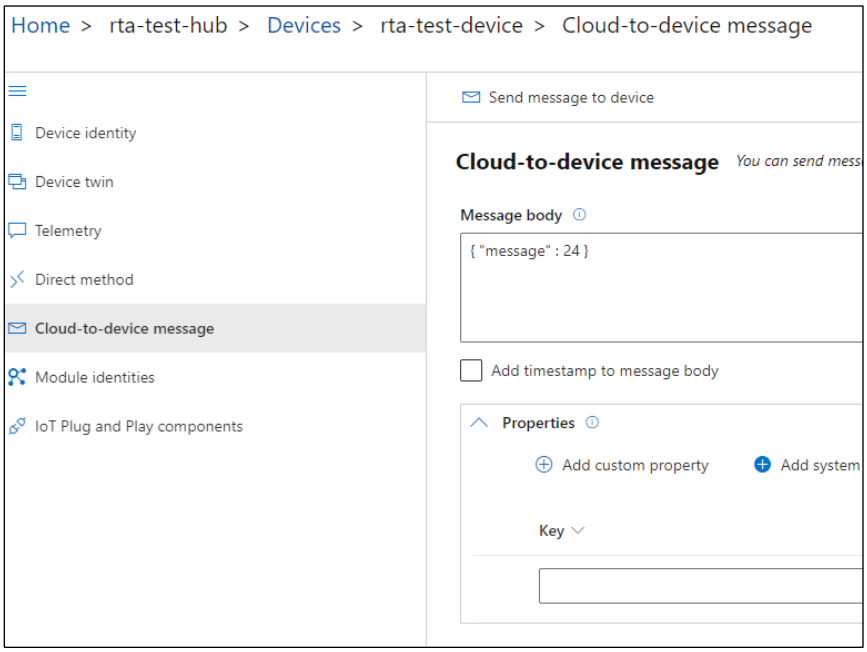
Send data from Microsoft Azure to RTA gateway

Below is how the RTA Microsoft Azure Service is set up to receive data from Microsoft Azure.

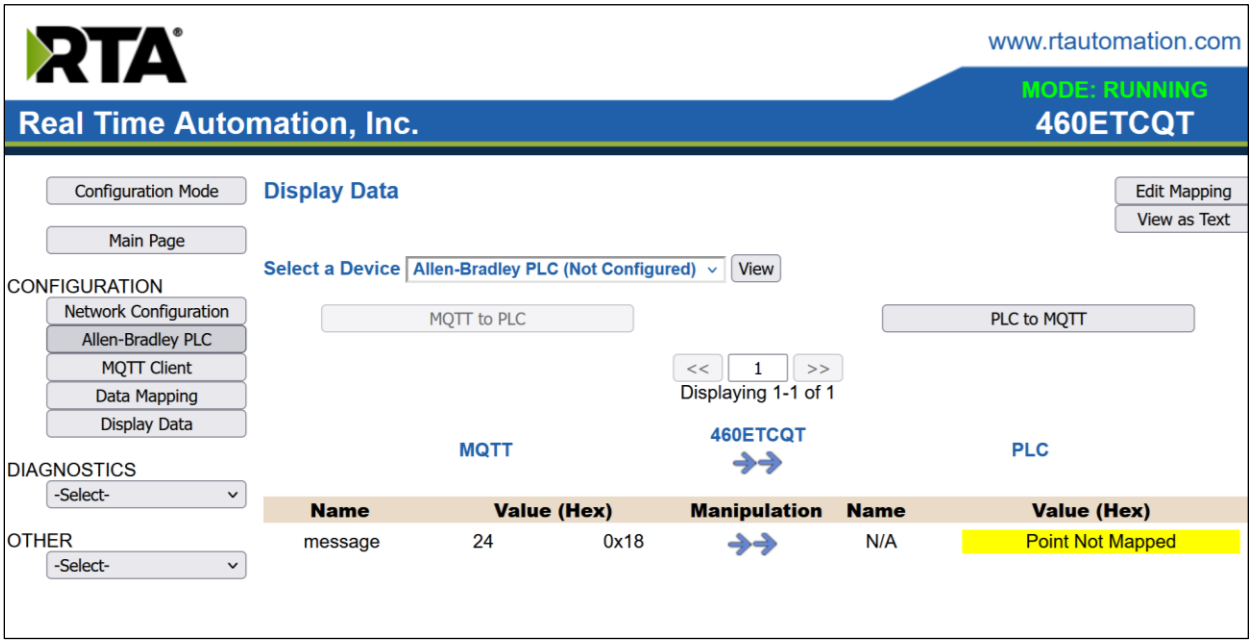


In Azure IoT Explorer, navigate to the device you wish to receive data from Azure on. In the device configuration select the Cloud-to-device message tab on the left.

In the Cloud-to-device message tab, enter the message to be sent to the RTA in the message body section and click Send message to device at the top of the page. An example payload for the configuration above can be seen in the image below.

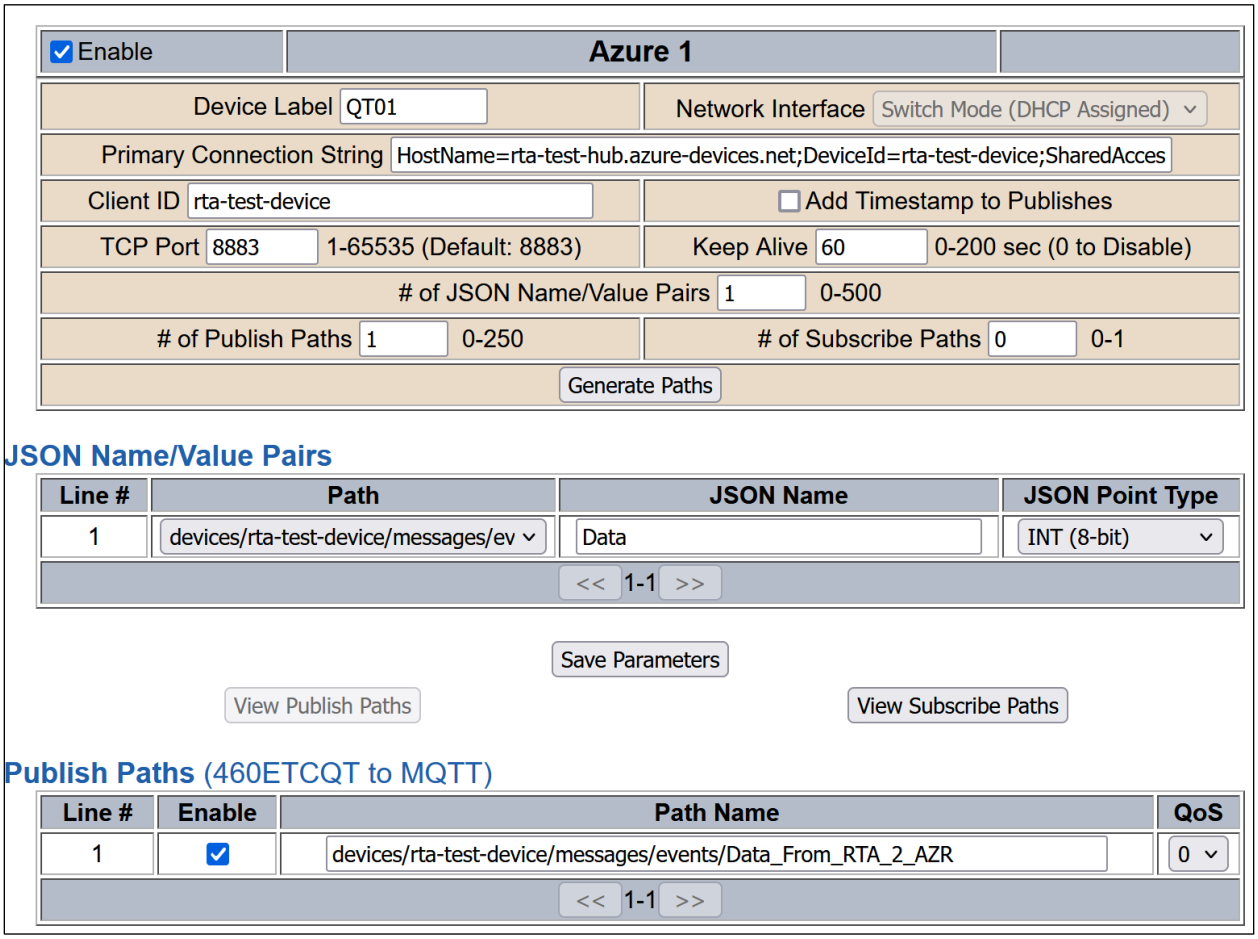


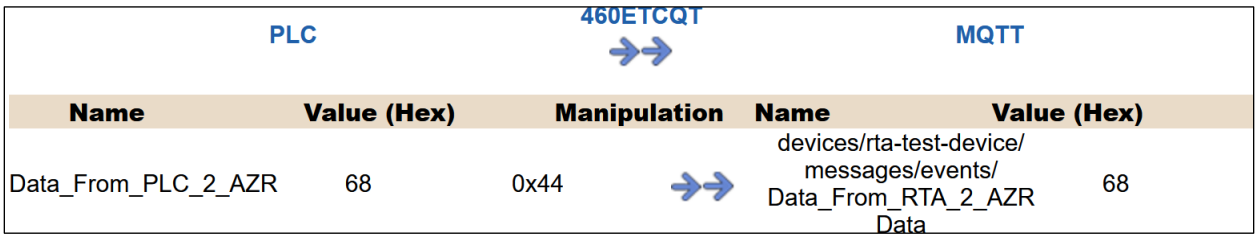
Navigate to the RTA display data page, view data from MQTT, refresh the page, and the value should be visible as shown below.



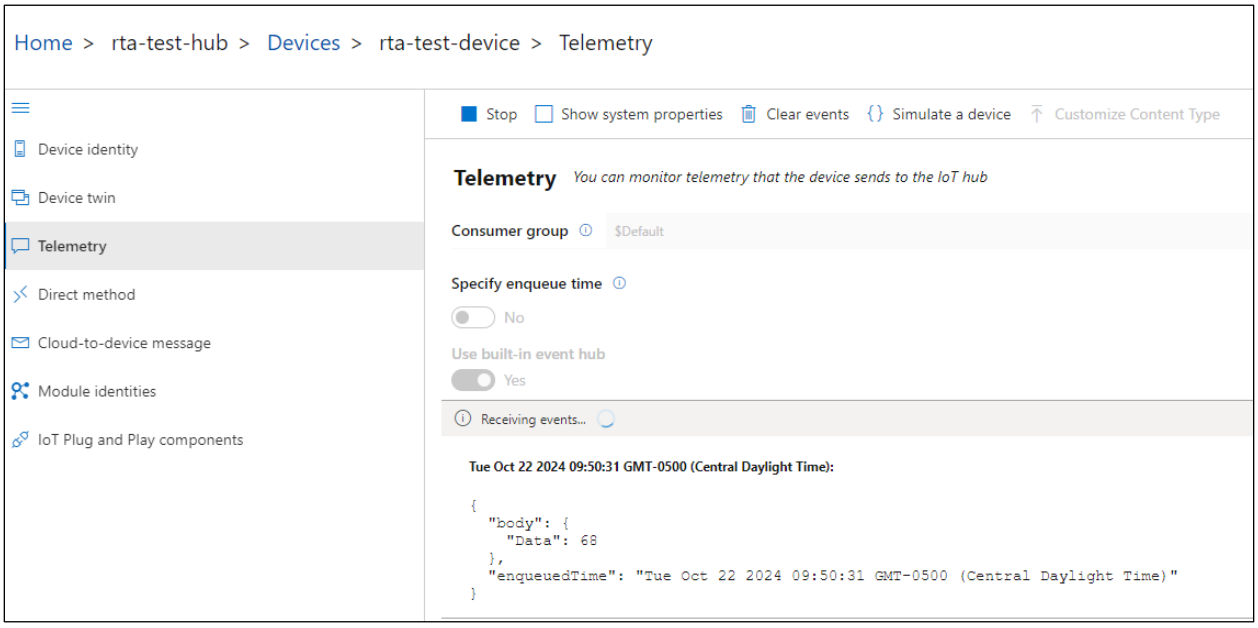
Send data from RTA gateway to Microsoft Azure (Publish Topics)

This example shows a PLC writing data to the RTA gateway and presenting that data to the Publish topic on Microsoft Azure





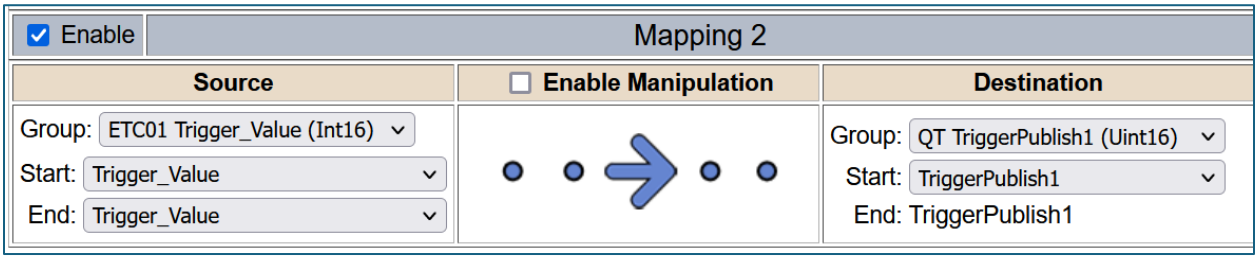
In Azure IoT Explorer, navigate to the device you would like to publish data to and select the telemetry tab on the left. In the telemetry window click Start in the top left corner. Any messages published to the selected device will now be shown in the telemetry window.



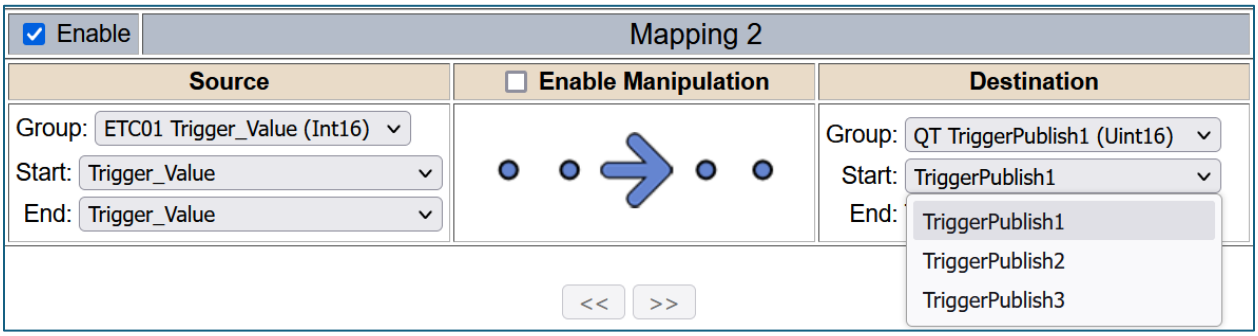
QT Publish Trigger

By default, the RTA gateway will publish to the broker based on change of state. This means a new publish to the broker will occur any time a value changes. In an application where the client is being charged per publish, such as with Azure, this is not ideal. In this situation the QT Publish trigger can be configured. When the QT Publish Trigger is configured a publish will only occur when the trigger value is incremented, allowing the user to control when data is published.

In the example below, it is shown how the trigger would be configured for MQTT device 1. A trigger value is being mapped from the mating protocol into the QT TriggerPublish1 destination. With this configuration all topics configured on MQTT device 1 will be published when the trigger value is incremented.



To trigger for MQTT device 2 or 3, TriggerPublish2 or TriggerPublish3 should be selected under the “Start” dropdown in the destination configuration as shown below.



Mapping - Transferring Data Between Devices

There are 5 ways to move data from one protocol to the other. You can combine any of the following options to customize your gateway as needed.

Option 1 – Data Auto-Configure Mappings: The gateway will automatically take the data type (excluding strings) from one protocol and look for the same data type defined in the other protocol. If there isn't a matching data type, the gateway will map the data to the largest available data type. See Data Auto-Configure section for more details.

Option 2 – String Auto-Configure: The gateway will automatically take the string data type from one protocol and map it into the other. See String Auto-Configure section for more details.

Option 3 – Manual Configure Mappings: If you don't want to use the Auto-Configure Mappings function, you must use the manual mapping feature to configure translations.

Option 4 – Manipulation/Scaling: You can customize your data by using math operations, scaling, or bit manipulation. See Data Mapping-Explanation section for more details.

Option 5 – Move Diagnostic Information: You can manually move diagnostic information from the gateway to either protocol. Diagnostic information is not mapped in Auto-Configure Mappings Mode. See Diagnostic Info section for more details.

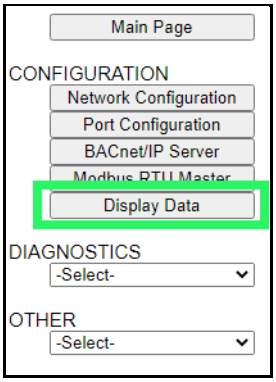
Display Mapping and Values

The Display Data and Display String pages are where you can view the actual data for each mapping that is set up.

Display Data

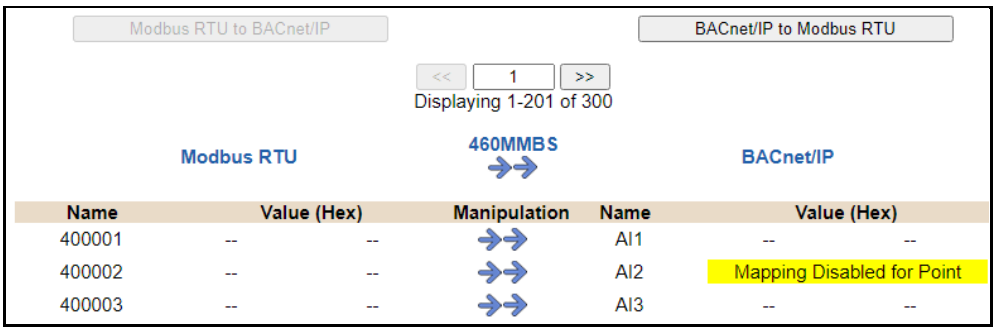
Click the **Display Data** button to view how the data is mapped and what the values of each mapping are.

Going from Manual Mapping to Auto-Mapping will delete ALL mappings and manipulations configured.



Here you will see how each data point (excluding strings) is mapped. To view, select the device from the dropdown menu and click **View** to generate the information regarding that device. Then select either the ***Protocol 1 to Protocol 2*** or ***Protocol 2 to Protocol 1*** button, correlating to the direction you wish to see the data.

This page is very useful when verifying that all data is mapped somehow from one protocol to another. If a data point is not mapped, it will display on this page in a yellow highlighted box. The Display Data page will display up to 200 mappings per page, simply navigate to the next page for the additional mapping to display.



In the above example, we see the following:

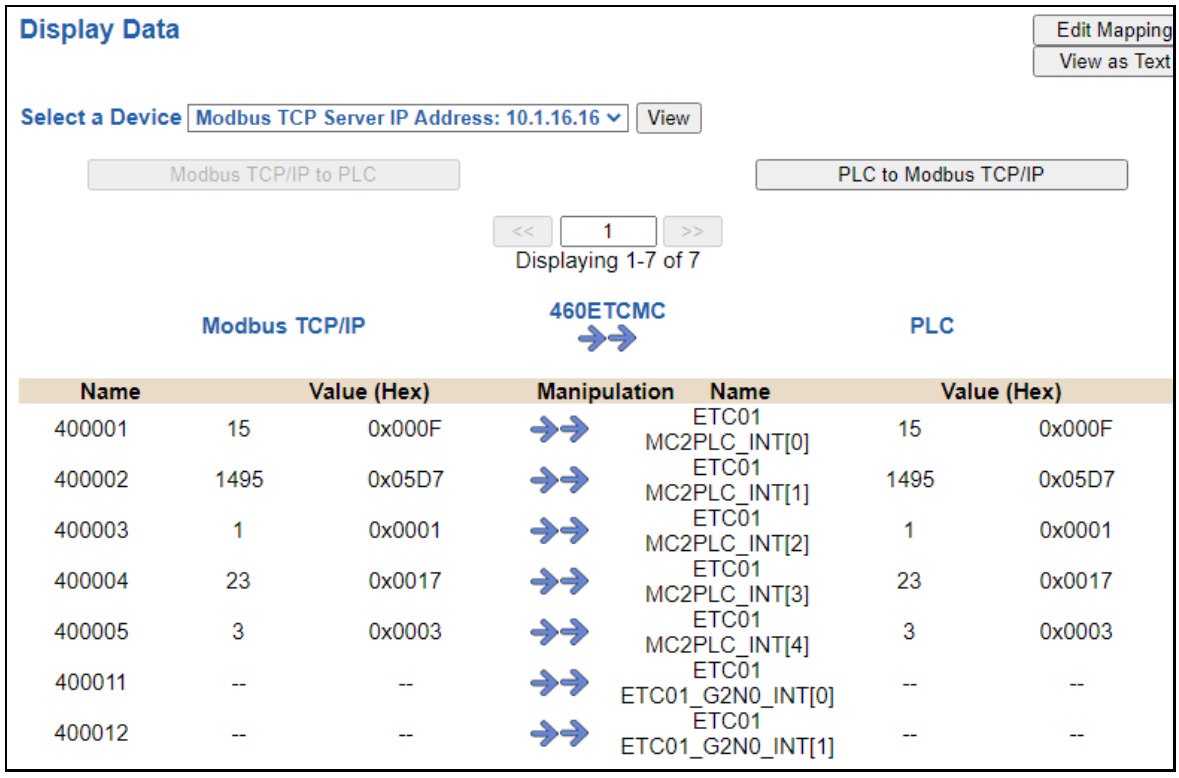
- Modbus register 400001 from Slave 1 is being mapped to AI1 on BACnet
- Nothing is being moved from Modbus register 400002 to AI2 on BACnet because the mapping is disabled
- Modbus register 400003 from Slave 1 is being mapped to AI3 on BACnet

NOTE: If a data point is mapped twice, only the first instance of it will show here. EX: If Modbus 400001 & 400040 from Slave 1 are both mapped to AI1, only 400001 will show as being mapped to AI1.

If there are values of "- - "on this page, it indicates that the source has not yet been validated and no data is being sent to the destination.

The example below reflects the Modbus to PLC flow of data. The Modbus (left side) is the source and the PLC (right side) is the destination.

- The 460 gateway has received valid responses from Modbus registers 400001- 400005 and therefore can pass the data on to the PLC tag called MC2PLC_INT.
- The 460 gateway has NOT received valid responses from Modbus register 400011 & 400012. As a result, the data cannot be passed to the PLC tag ETC01_GN0_INT2 and indicates so by using "- - "in the value column of the table.

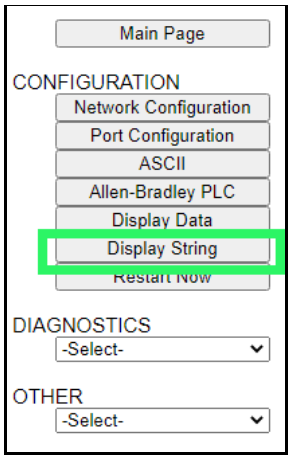


To view the actual data mappings, click the **Edit Mapping** button. For more details, see the Data Mapping-Explanation section.

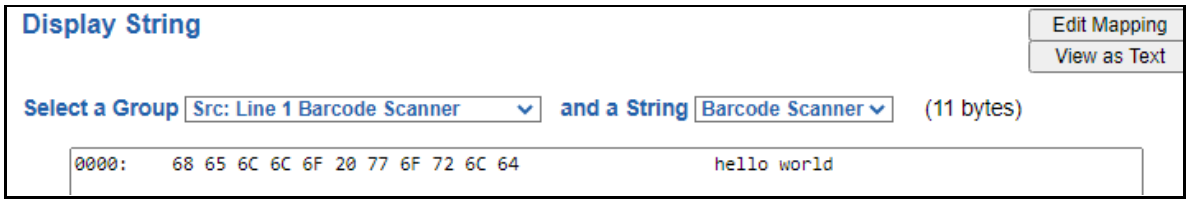
To view the data mappings purely as text, click the **View as Text** button. For more details, see the View Data Mapping as Text section.

Display String

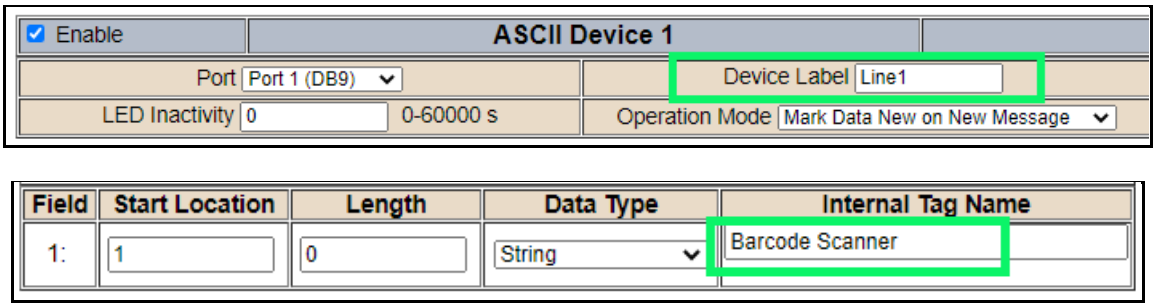
Click the **Display String** button to view what the values of each Parsing and/or Concatenating strings are, you can also click on the Edit Mapping to view the mapping of each string.



To view the source or destination groups from a string, click the dropdown menu to generate the information regarding that device. The string data will be displayed in both Hex and ASCII (only the ASCII data is sent). The example below shows data that is coming from the source device. A group will be displayed for each Parsing/Concatenating String field that is configured.

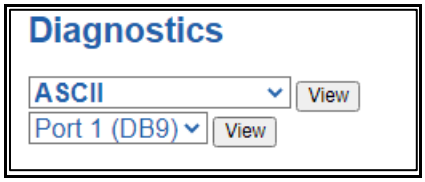


In the Group drop down, “Line1” is defined on the ASCII Device configuration page and “Barcode Scanner” is defined in the ASCII Parsing configuration.

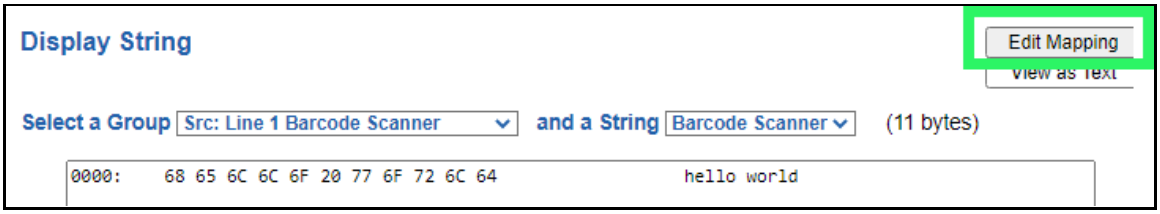


If there are values of “Data Not Valid “on this page, it indicates that the source has not been validated yet and no data is being sent to the destination.

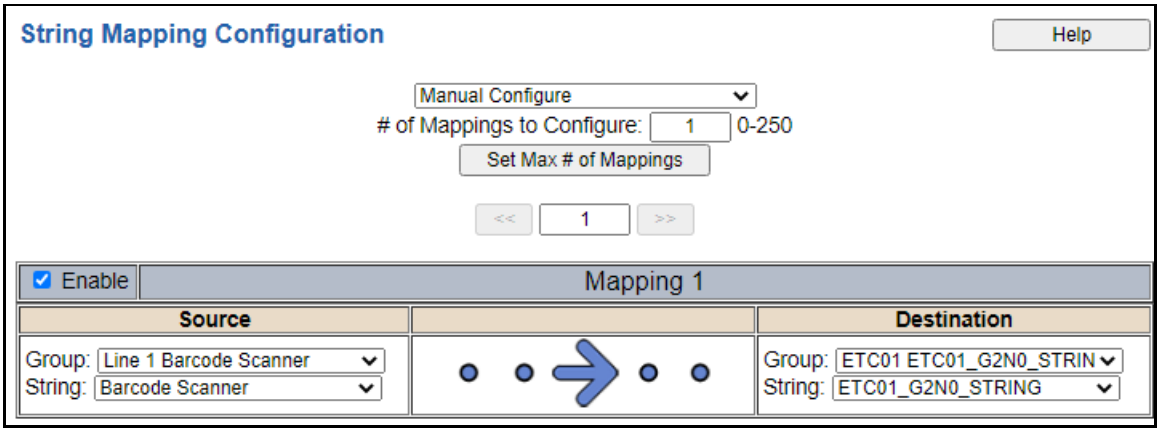
NOTE: You can view the whole string data by clicking on **Diagnostics Info** drop down and navigating to ASCII Diagnostics page. You will also have to select the port you want to view in the dropdown below ASCII.



To view the string mappings, click the **Edit Mapping** button. For more details see the **String Mapping-Explanation** section.



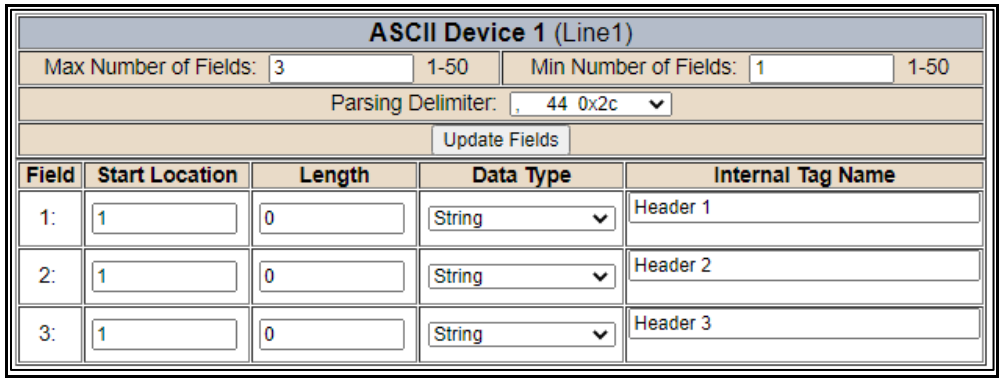
NOTE: Only String data types can be mapped to another String data type.



To view the string mappings purely as text, click the **View as Text** button. For more details see the **View String Mapping** as Text section.

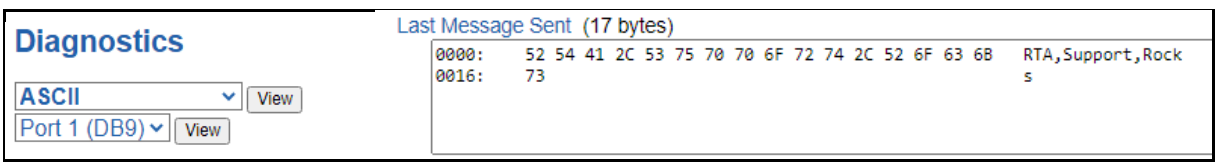
Display String use case

Sending a message of “RTA,Support,Rocks” from an ASCII device to the RTA unit. The ASCII Parsing Configuration would look like my example below. There are more detailed examples of what all the fields represent in the ASCII Parsing section.



The message is broken up into 3 “Groups” or Parsing fields.

To view the Entire message, click on the Diagnostic drop down, select Diagnostics Info. Select ASCII, click view, select your Port. Whole data will be in the Last Message Sent Diagnostic box.



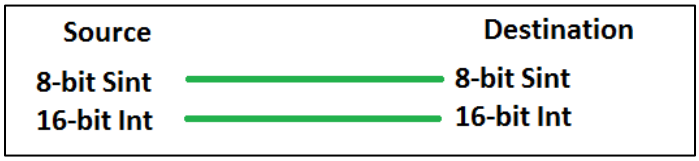
Data and String Mapping – Auto-Configure

The Auto-Configure function looks at both protocols and will map the data between the two protocols as best as it can so that all data is mapped. Inputs of like data types will map to outputs of the other protocols like data types first. If a matching data type cannot be found, then the largest available data type will be used. Only when there is no other option is data truncated and mapped into a smaller data type.

If the Auto-Configure function does not map the data as you want or you want to add/modify the mappings, you may do so by going into Manual Configure mode.

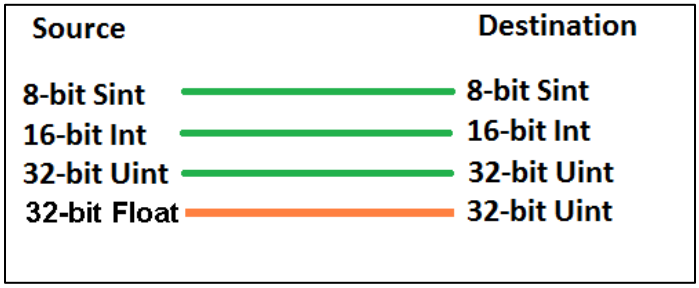
The following are examples of the Auto-Configure function.

1) This example shows a common valid setup.



   a. Both Source values were able to be mapped to a corresponding Destination value.

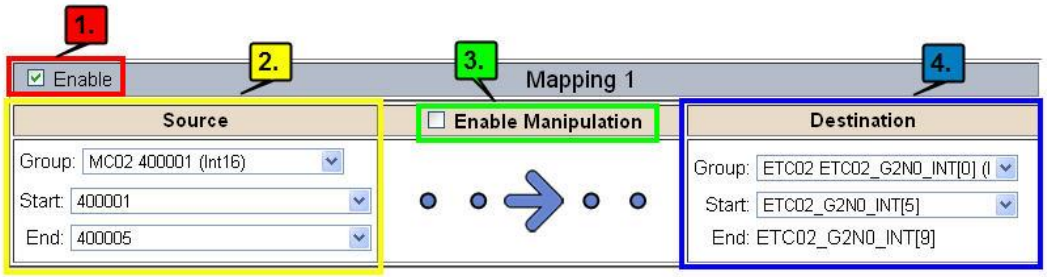
2) This example shows how Auto-Configure will make its best guess.



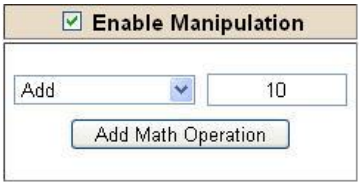
   a. The 32-bit Float from the Source location could not find a matching Destination data-type. After all other like data types were mapped, the only data type available was the 2nd 32-bit Uint data type. Auto-Configure was completed even though the data in the Float will be truncated.

Data Mapping – Explanation

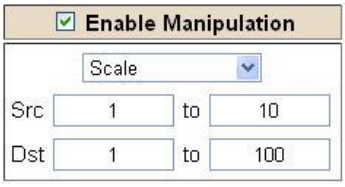
Below are the different parts that can be modified to make up a data mapping.



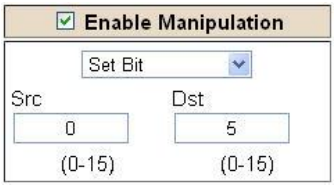
1) Enable (red box above): Check to enable mapping. If not checked, this mapping is skipped.
2) Source Field (yellow box above):
   a) Group - Select the data group you set up in the protocol config to use for this mapping.
   b) Start - This is the starting point for this mapping.
   c) End - This is the final point to be included for this mapping.
3) Manipulation Area (green box above):
   a) Enable the Data Manipulation. This can be enabled for any mapping.
   b) Click **Add Math Operation** for each operation needed. Up to 3 are allowed unless you are using the Scale, Set Bit, or Invert Bit functions. If using Scale, Set Bit, or Invert Bit, then only 1 operation is allowed.
   c) Select the Operation(s) to perform.
      i) Math Operations are performed in the order they are selected.
      ii) If more than one point is selected on the source, the Math Operations will be performed on every point.
   d) Enter the value(s) for the operation.



Example of Add (similar for Subtract, Multiple, Divide, and MOD). This will add a value of 10 to the source field before it is written to the destination field.



Example of Scale. This will scale the source values from 1-10 into 1-100 for the destination.



Example of Set Bit (similar to Invert Bit). This will take the value of the 0th source bit and copy it into the value of the 5th destination bit.

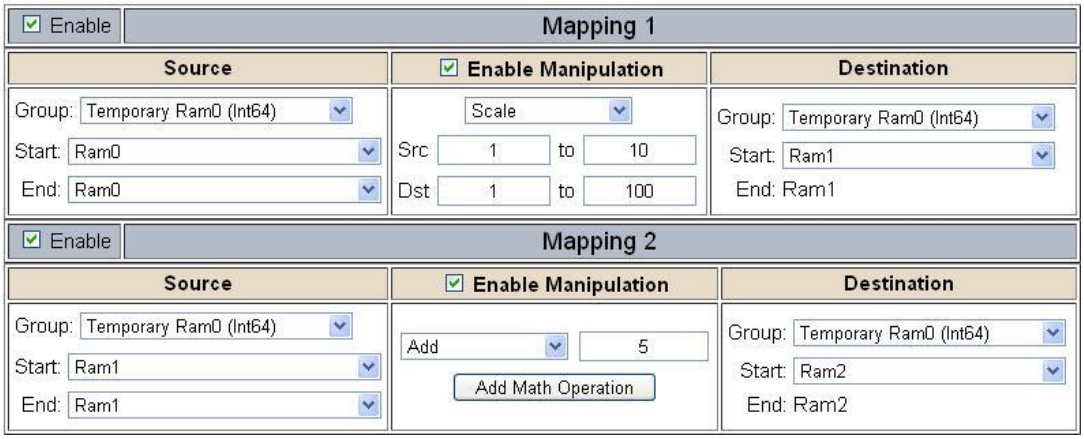
4) Destination Field (blue box above):
   a) Group - Select the data group you set up in the protocol config to use for this mapping.
   b) Start - This is the starting point for where the data is being stored.
   c) End - The End point is derived from the length of the source and cannot be modified.

Data Mapping – Adding Diagnostic Information

Data Mapping offers 5 different types of information in addition to any scan lines specified for each protocol.

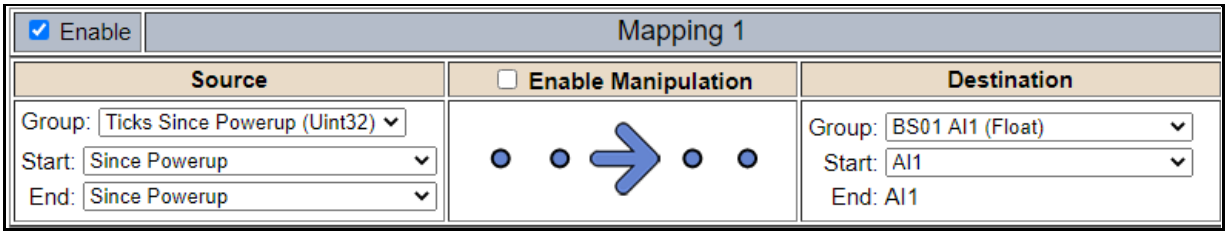
IMPORTANT NOTE: Only add Diagnostic Information **AFTER** both sides of the gateway have been configured. If changes to either protocol are made after diagnostic information has been added to the mapping table, it is necessary to verify all mappings. Remapping may be

1) **Temporary Ram (Int64)**
   a) This offers five levels of 64bit Integer space to assist in multiple stages of math operations. For example, you may wish to scale and then add 5. You can set up a single translation to scale with the destination as the temporary ram. Then another translation to add 5 with the source as the temporary ram.
   b) The gateway will automatically convert the Source to fit the Destination, so there is no need for Int 8, 16, 32 since the 64 may be used for any case.

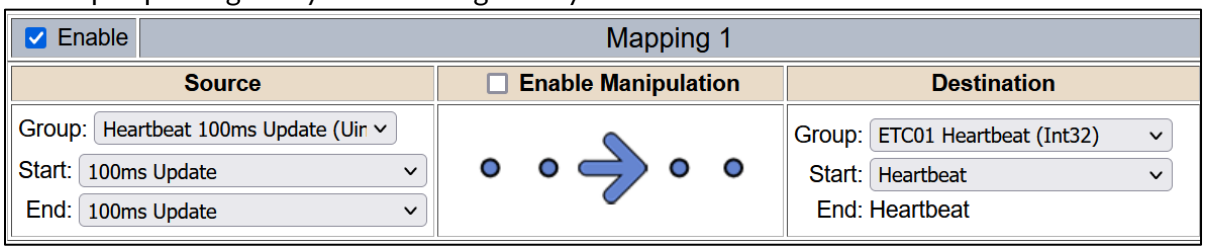


In this example, Ram0 is scaled into Ram1. Ram1 is then increased by 5 and stored into Ram2. Ram0 and Ram2 could be considered a source or destination group.

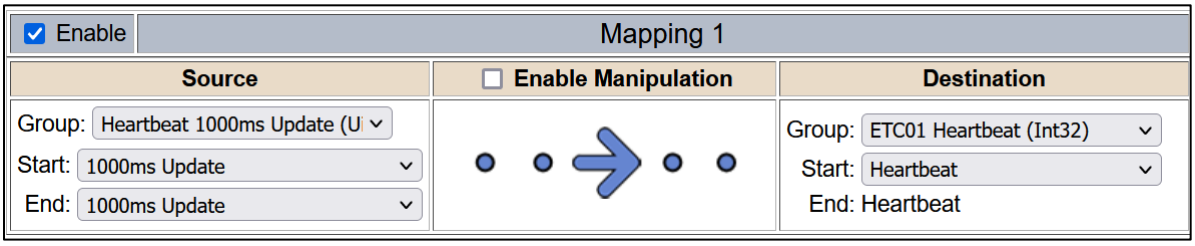
2) **Temporary Ram (Double)**
   a) This is like the Temporary Ram (Int 64), except manipulations will be conducted against the 64bit floating point to allow for large data.
3) **Ticks Per Second**
   a) The gateway operates at 200 ticks per second. This equates to one tick every 5ms. Thus, mapping this to a destination will give easy confirmation of data flow without involving one of the two protocols. If data stops on the destination end, then the RTA is offline.



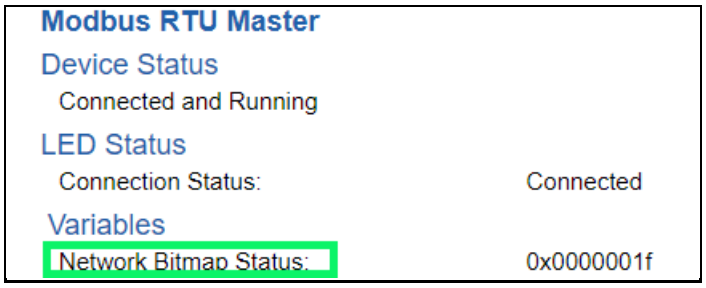
4) **Heartbeat 100ms Update**
   a) The Heartbeat 100ms Update variable can be used as a heartbeat that updates once every 100ms. The variable starts at 0 on gateway startup and increments by 1 every 100ms. This can be mapped into a destination on one of the available protocols to monitor the gateways connection status. If the value stops updating every 100ms the gateway is offline.



5) **Heartbeat 1000ms Update**
   a) The Heartbeat 1000ms Update variable can be used as a heartbeat that updates once every 1000ms. The variable starts at 0 on gateway startup and increments by 1 every 1000ms. This can be mapped into a destination on one of the available protocols to monitor the gateways connection status. If the value stops updating every 1000ms the gateway is offline.



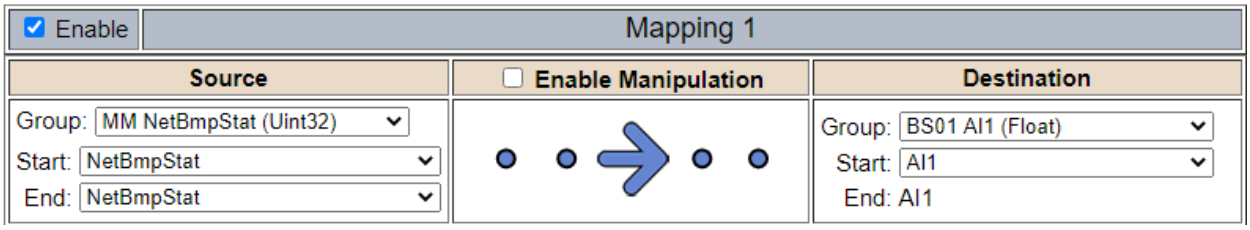
6) **XY_NetBmpStat**
   a) If a protocol is a Client/Master, there is a Network Bitmap Status that is provided on the Diagnostics Info page under the Variables section.



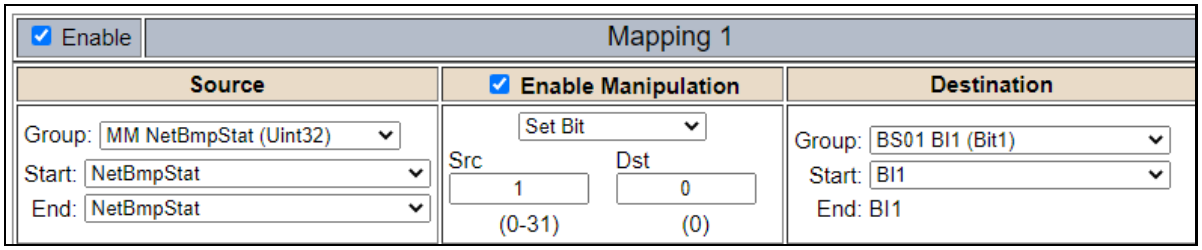
   b) Since a Client/Master may be trying to communicate with multiple devices on the network, it may be beneficial to know if a Server/Slave device is down. By using this Network Bitmap Status, you can expose the connection statuses of individual devices. **Values shown are in HEX.**
      i) 0x00000002 shows that only device 2 is connected
      ii) 0x00000003 shows that only devices 1 and 2 are connected
      iii) 0x0000001f shows that all 5 devices are connected (shown in image above)

c) There are multiple ways to map the NetBmpStat.

Option 1: Map the whole 32bit value to a destination. Example below shows the NetBmpStat is going to an Analog BACnet object. Using a connection of 5 Modbus Slave devices AI1 will show a value of 31.0000. Open a calculator with programmer mode and type in 31, this will represent bits 0 – 4 are on. This mean all 5 devices are connected and running.
If using an AB PLC with a Tag defined as a Dint, then expand the tag within your RSlogix software to expose the bit level and define each bit as a description such as device1, device2, etc.



Option 2: You can extract individual bits from the NetBmpStat by using the Set Bit Manipulation and map those to a destination. You'll need a mapping for each device you want to monitor. Example below shows Modbus device 2 (out of 5) is being monitor to a BACnet Binary Object. You can define the object in the BACnet Name configuration.



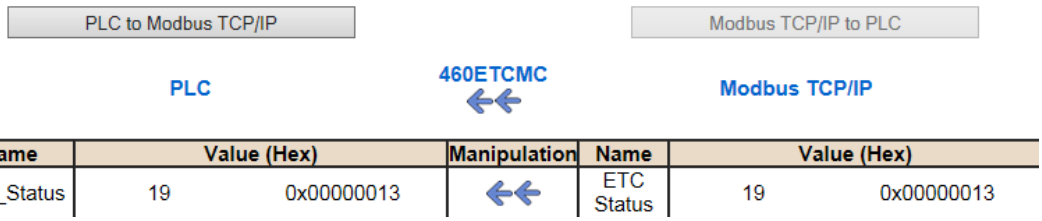
7) **Status_XY**

a) There are two Statuses provided, one for each protocol. This gives access to the overall status of that Protocol. Each Bit has its own meaning as follows:

Common Status: 0x000000FF (bit 0-7) 1st byte

Hex:	Bit Position:	Decimal:	Explanation:
0x00	0	0	if we are a Slave/Server
0x01	0	1	if we are a Master/Client
0x02	1	2	connected (0 not connected)
0x04	2	4	first time scan
0x08	3	8	idle (usually added to connected)
0x10	4	16	running (usually added to connected)
0x20	5	32	bit not used
0x40	6	64	recoverable fault
0x80	7	128	nonrecoverable fault

For this example, the ETC Status is mapped to a PLC tag called PLC_Status



Name	Value (Hex)		Manipulation	Name	Value (Hex)	
PLC_Status	19	0x00000013	←	ETC Status	19	0x00000013

Example: ETC Status is 0x00000013 (19 decimal), here is the break down

Hex	Bit	Decimal	Explanation
0x01	0(on)	1	if we are a Master/Client
0x02	1(on)	2	connected (0 not connected)
0x10	4(on)	16	running (usually added to connected)
Total:	0x13	19	

External Faults: 0x0000FF00 (bit 8-15) 2nd byte

Hex:	Bit Position:	Decimal:	Explanation:
0x00	8	0	local control
0x01	8	256	remotely idle
0x02	9	512	remotely faulted
0x04	10	1,024	idle due to dependency
0x08	11	2,048	faulted due to dependency

Recoverable Faults: 0x00FF0000 (bit 16-23) 3rd byte

Hex:	Bit Position:	Decimal:	Explanation:
0x01	16	65,536	recoverable fault - timed out
0x02	17	131,072	recoverable fault - Slave err

Non-Recoverable Faults 0xFF000000 (bit 24-31) 4th byte

Hex:	Bit Position:	Decimal:	Explanation:
0x01	24	16,777,216	nonrecoverable fault – task fatal err
0x02	25	33,554,432	nonrecoverable fault – config missing
0x04	26	67,108,864	nonrecoverable fault – bad hardware port
0x08	27	134,217,728	nonrecoverable fault – config err
0x10	28	268,435,456	Configuration Mode
0x20	29	536,870,912	No Ethernet Cable Plugged In

For this example, the MC Status is mapped to a PLC tag called MC_Status

PLC to Modbus TCP/IP Modbus TCP/IP to PLC

PLC 460ETCMC Modbus TCP/IP

Name	Value (Hex)		Manipulation	Name	Value (Hex)	
MC_Status	65601	0x00010041	←	MC Status	65601	0x00010041

Example: MC Status is 0x00010041 (65601 decimal), here is the break down, we know that bytes 1 and 3 are being used, so here is the break down,

Common Status:

Hex:	Bit:	Decimal:	Explanation:
0x01	0(on)	1	if we are a Master/Client
0x40	6(on)	64	recoverable fault

Recoverable Faults:

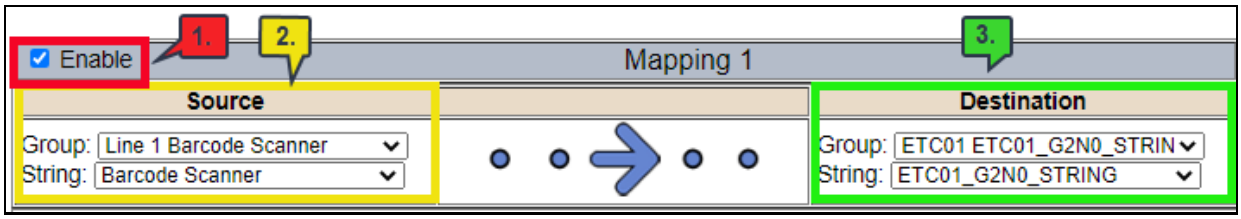
Hex:	Bit:	Decimal:	Explanation:
0x01	16	65,536	recoverable fault – timed

Total:	0x010041	65,601

String Mapping – Explanation

Below are the different parts that can be modified to make up a string mapping.

String data types can only be mapped to other string data types. There is no manipulation that can be done on the string.

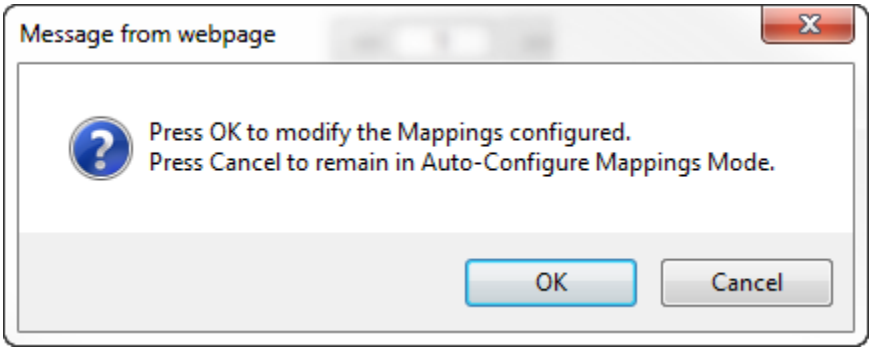


1) Enable (red box above): Check to enable mapping. If not checked, this mapping is skipped.
2) Source Field (yellow box above):
   a) Group - Select the string data group you set up in the protocol config to use for this mapping.
   b) String - This is the string used for this mapping.
3) Destination Field (green box above):
   a) Group - Select the string data group you set up in the protocol config to use for this mapping.
   b) String - This is the string where the data is being stored.

Mapping – Auto-Configure Mode to Manual Configure Mode

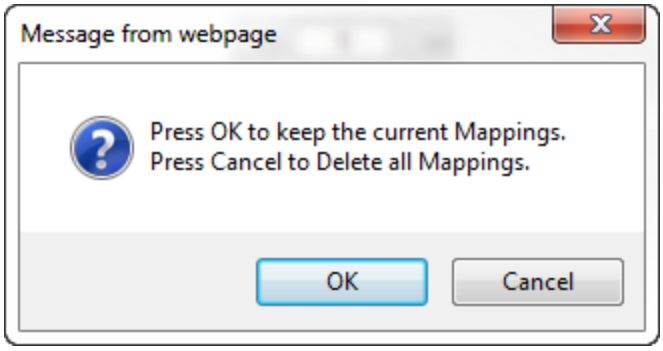
To transition from Auto-Configure Mapping Mode to Manual Configure Mode, click the dropdown at the top of the Mapping Configuration page and select Manual Configure.

After you click this button, you will be prompted to confirm if this is really what you want to do.



Click **OK** to proceed to Manual Configure Mode or click **Cancel** to remain in Auto-Configure Mappings Mode.

Once OK is clicked, there are 2 options on how to proceed from here.

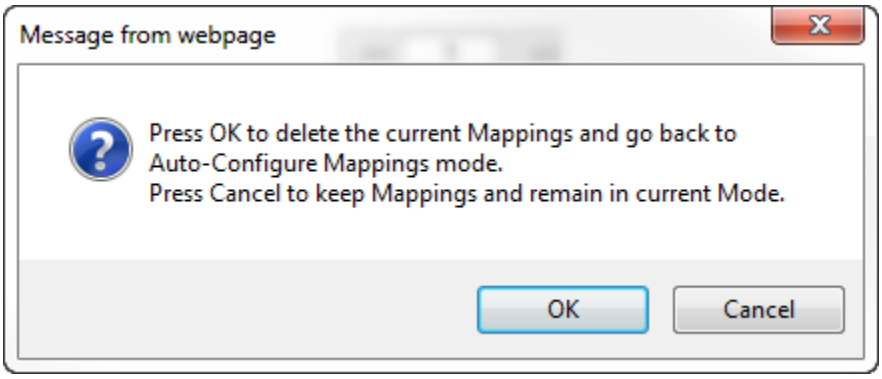


1) To keep the mappings that are already configured press **OK**.
    a) You would want this option if you are adding additional mappings or you want to modify the mapping(s) that already exist.
2) To delete the mappings that are already there and start over press **Cancel**.

To modify the number of mappings, enter a number in the text field next to **# of Mappings to Configure** and click the **Set Max # of Mappings** button. You can always add more mappings if needed.

Mapping – Manual Configure Mode to Auto-Configure Mode

To transition from Manual Configure Mode to Auto-Configure Mapping Mode, click the dropdown menu at the top of the Mapping Configuration page and select Auto-Configure Mappings.



Click **OK** to proceed to delete all current mappings and go back to Auto-Configure Mappings Mode. Click **Cancel** to keep all mappings and remain in Manual Configure Mode.

NOTE: Once you revert to Auto-Configure Mapping Mode there is no way to recover the mappings you lost. Any mappings you previously have added will be deleted as well.

View as Text

Data Mapping

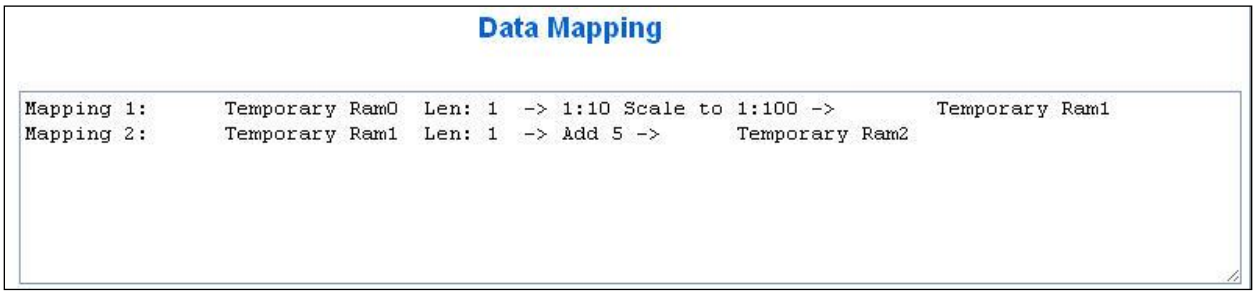
The View as Text page displays the point to point mapping(s) you set up in the Data Mapping section. This will also display any manipulation(s) that are configured.

Each line on this page will read as follows:

> **Mapping** *number*: *source point* **Len:** *Number of points mapped* **->** *manipulation (if blank then no manipulation)* **->** *destination point*

If you are looking for a specific point to see if it is mapped, you can do a find in this text box for your point in question. Example: you defined 20 Registers starting at register 1 and want to see if 400011 is mapped. If it is not in this text box, then it is not mapped, and no data will be transferred.

This is the text display for the example shown under the *Data Mapping- Adding Diagnostic Information* section.



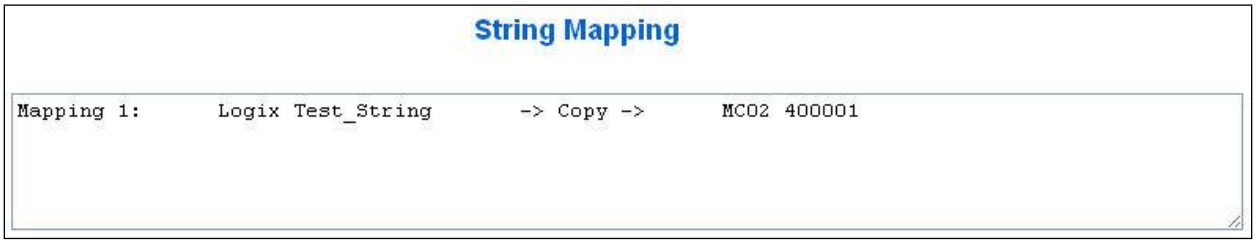
String Mapping

The View as Text page displays the string mapping(s) you set up in the String Mapping section.

Each line on this page will read as follows:

> **Mapping** *number*: *source point* **-> Copy ->** *destination point*

If you are looking for a specific point to see if it is mapped, you can do a find in this text box for your point in question. Example: you defined 20 String Tags in the PLC and want to see if "Test_String" in the Logix PLC is mapped. If it is not in this text box, then it is not mapped, and no data will be transferred.



Base Triggering – Data Validiation Triggering

With Base Triggering, you will be marking data as "Invalid" and force RTA Master/Controller/Client protocols to read all the read data points sources until ALL source protocols data is valid. You will be able to utilize the Handshake to map over to Technology Trigger and/or back over to your source protocol for reference.

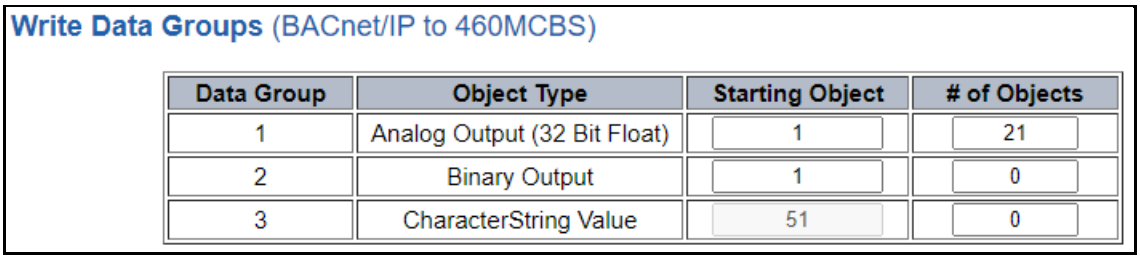
How does this work?

1) Map the Triggering Variable (Source) over to Trigger **#** (Dest).
2) If Trigger **#** value changes states mark all Trigger **#** protocols read data as "Invalid".
3) Read all source read data points until ALL source read data is valid.
4) Handshake **#** value is set equal to Trigger **#** value.
5) Map Handshake **#** to reference data point.
   Note: **#** is an internal reference to the Server/Slave number you are settings up. **ex**. RTA Server/Slave products can only be Trigger 1 and Handshake 1 since we are only 1 device. If RTA is a Master/Client, then you can have a Trigger# for each server/slave connected too.

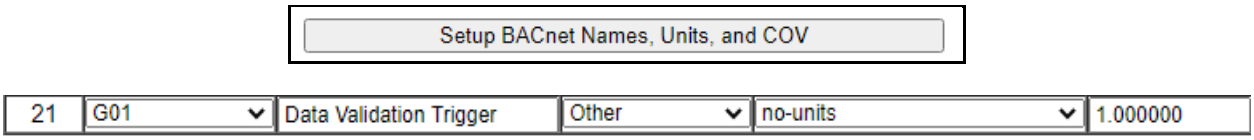
How do you set this up?

In this example I'm using a 460MCBS. My Building Automation System wants to verify that all data read from Modbus TCP/IP Server is valid.

1) Add an extra Analog Output for your Trigger. This tells the RTA to mark all data invalid.



a) You can define AI21 as your validation name in the Setup BACnet Names Configuration.

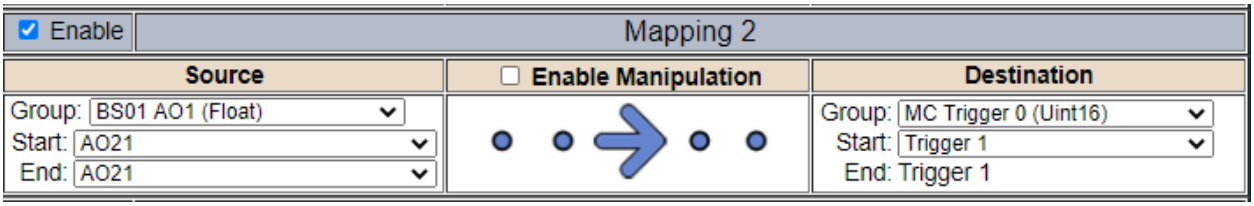


2) Add another Analog Input as reference for when data has been validated. When you write from AO21 to validate data, the RTA will reply to AI40 saying "validation complete".

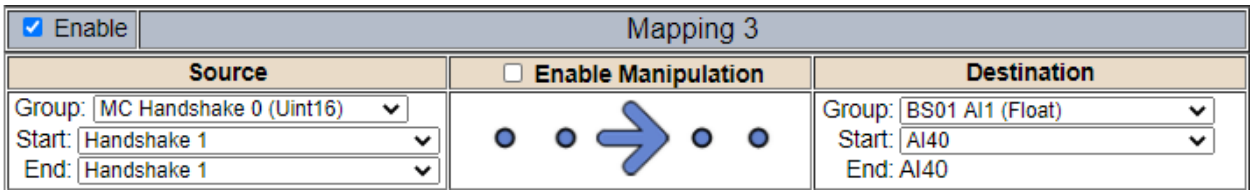
Data Group	Object Type	Starting Object	# of Objects
1	Analog Input (32 Bit Float)	1	40
2	Binary Input	1	0
3	CharacterString Value	1	0

40	G01	Data Validation Result	Other	no-units	1.000000

3) Within the Data Mapping page manually add 2 additional mappings.
4) The first mapping is going to be the Data Validation Triggering. AO21 will write to the RTA, MC Trigger 1 will mark data invalid.



5) The second mapping, the MC Handshake will increment that all data is validated and write to AI21 “all data is validated”. The value of AI40 and AO21 should be the same.



Security Configuration

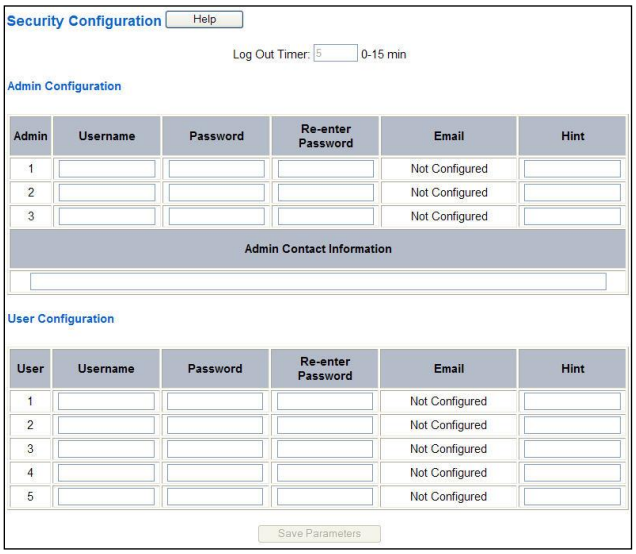
To setup security on the 460 gateway, navigate to **Other->Security Configuration**. You can configure Security for 3 administrators, 5 users, and 1 guest.

THIS IS NOT A TOTAL SECURITY FEATURE

The security feature offers a way to password protect access to diagnostics and configuration on the network. The security feature does not protect against "Air Gap" threats. If the gateway can be physically accessed, security can be reset. All security can be disabled if physical contact can be made. From the login page, click the Reset Password button twice. You will be forced to do a hard reboot (power down) on the gateway within 15 minutes of clicking the button. This process should be used in the

Note: Only Admins have configuration access to all web pages.

1) Log Out Timer: The system will automatically log inactive users off after this period of time. **NOTE**: A time of 0 means that the user will not be automatically logged off. Instead, they must manually click the **Logout** button.
2) Username: Enter a username, max of 32 characters.
3) Password: Enter a password for the username, max of 32 characters, case sensitive.
    a. Re-enter the Password
4) E-mail: In case the password was forgotten, a user can have their password e-mailed to them if e-mail was configured.
5) Hint: A helpful reminder of what the password is.



Security Configuration-Security Levels

Each webpage in the gateway can have a separate security level associated with it for each user.

Security Levels:

1) **Full Access**: Capability to view and configure a web page.
2) **View Access**: Capability to view a web page, but cannot configure parameters.
3) **No Access**: No capability of viewing the web page and page will be removed from Navigation.

Security - Log In

Username: Name of the user to login.

Password: Password of the user to login.

Log In: If login is successful, the user will be redirected to the Main Page.

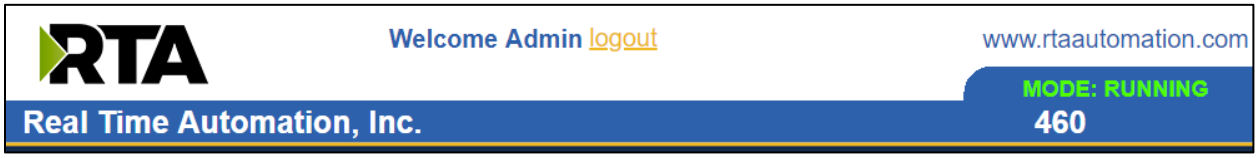
Send Password to Email: Sends the specified User's Password to the email configured for that user.

Display Hint: Displays the hint specified for the User if one was set up.

Reset Password: This is used to reset security settings. Confirm reset password must be selected to confirm this action. Once confirmed, there is a 15 minute window to do a hard reset of the gateway by physically removing and restoring power from the gateway. Once power is restored, you may navigate to the IP address of the gateway as normal.

Security - Log Out

Once a user is done with a session they may click **logout** at the top of any page. The user may also be logged out for inactivity based off of the Log Out Timer specified during the configuration.



Closing the browser is not sufficient to log out.

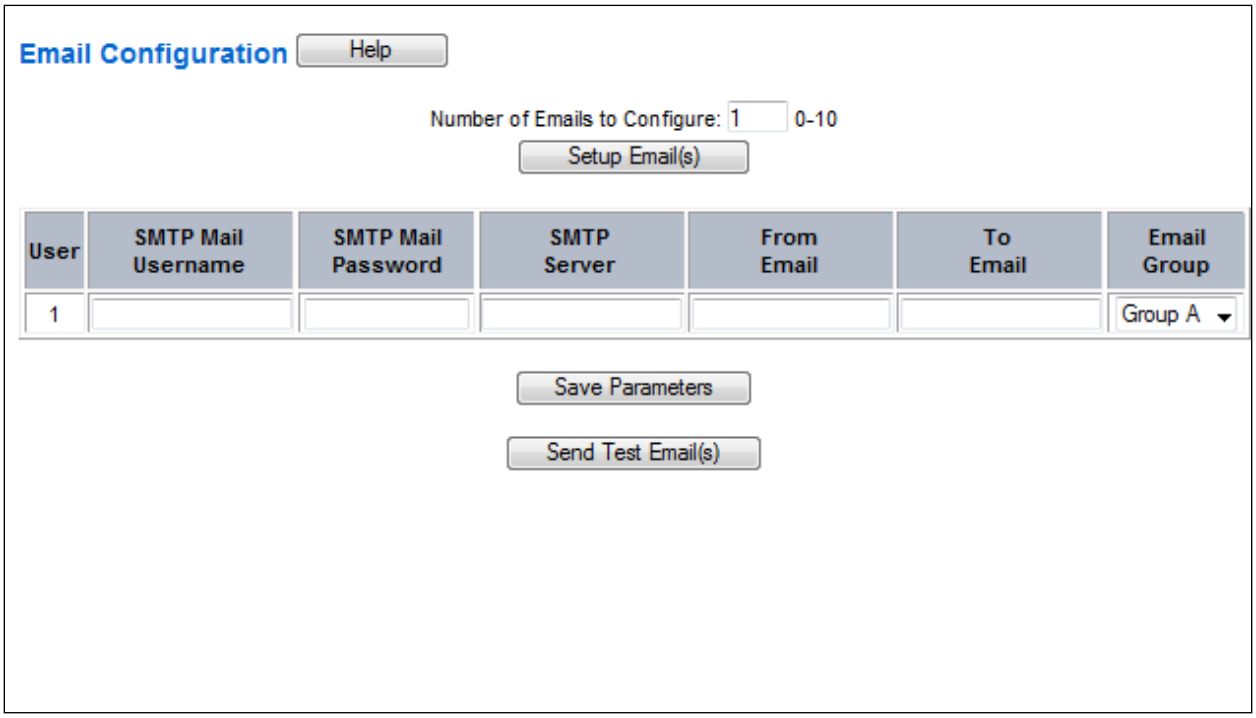
Email Configuration

To setup e-mails on the 460 gateway, navigate to **Other->Email Configuration**.

You can configure up to 10 email addresses.

1) SMTP Mail Username: The email address that the SMTP server has set up to use.
2) SMTP Mail Password: If authentication is required, enter the SMTP Server's password (Optional).
3) SMTP Server: Enter the Name of the SMTP Server or the IP Address of the Server.
4) From E-mail: Enter the e-mail that will show up as the sender.
5) To E-mail: Enter the e-mail that is to receive the e-mail.
6) E-mail Group: Choose a group for the user. This is used in other web pages.

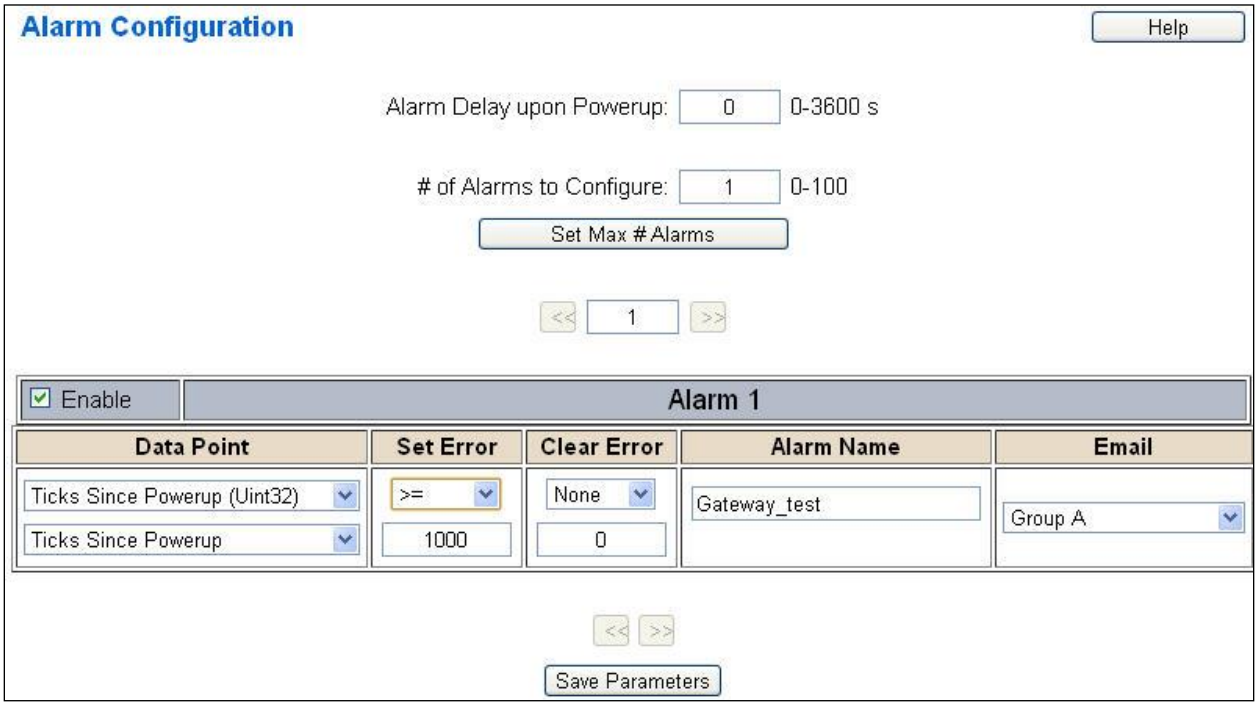
Click the **Save Parameters** button to commit the changes and reboot the gateway.



Alarm Configuration

To setup alarms on the 460 gateway, navigate to **Other->Alarm Configuration**.

1) Alarm Delay upon Powerup: At Powerup, the gateway will have values of '0' stored for all data. This may cause alarms to trigger before these values are updated by the mating protocols. Set this field to provide needed time to update fields before considering values for alarms.



2) Enter the number of alarms to configure and click **Set Max # Alarms** to generate those lines.
3) In the Data Point Section:
    a. Top dropdown: select the Data Group. This dropdown menu will contain all groups that go from the gateway to the network.
    b. Lower dropdown: select the Data Point's Specific Point. This is used to select which point in the group will be monitored for alarms.
4) In the Set Error Section:
    a. Select the Set Error Operation in the top dropdown menu. Available options are <, >, <=, >=, !=, ==, and Change of State (COS). This is the operation that will be used to compare the Data Point value against the Error Value to determine if the alarm needs to be set.
    b. Select the Set Error Value. This value is used as: 'Data Point's Value' 'Operation' 'Value.' Ex: Ticks Since Powerup >= 1000. This will set the alarm after 1000 ticks have elapsed since the unit powered up.

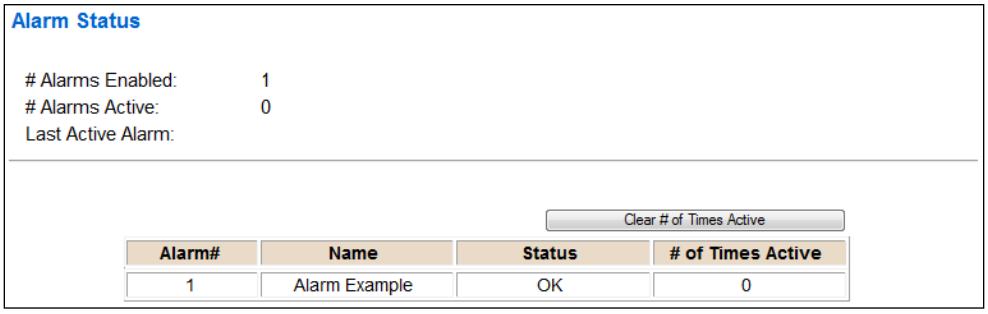
5) In the Clear Error Section:
    a. Select the Clear Error Operation. Available options are <, >, <=, >=, !=, ==, and Change of State (COS). This is the operation that will be used to compare the Data Point value against the Error Value to determine if the alarm needs to be cleared.
    b. Select the Clear Error Value.
    -Ex: Ticks Since Powerup >= 5000. This will clear the alarm after 5000 ticks have elapsed since the unit powered up.
6) Enter an Alarm Name. This will make the alarm unique and will be available in the Alarm Status page as well as in the email generated by the alarm.
7) Select an email to associate this alarm with. When an alarm is set, it sends an email. When an alarm is cleared, it will also send an email.

Click the **Save Parameters** button to commit the changes to memory and reboot the gateway.

Diagnostics – Alarm Status

Alarm Status will only display under the Diagnostic menu tab if at least 1 Alarm is enabled.

1) # Alarms Enabled: This is a count of enabled alarms.
2) # Alarms Active: This is how many alarms are presently active (set).
3) Last Active Alarm: This is the last alarm that the gateway detected.
4) **Clear # of Times Active**: This will reset all alarms '# of Times Active' to 0.
5) Alarm #: The reference number to the given alarm on the alarm setup page.
6) Name: The name of the alarm.
7) Status: The current status of the alarm, either OK or ALARM.
8) # of Times Active: This count represents the number of times this alarm has become active. If an alarm is triggered, this count will increment.

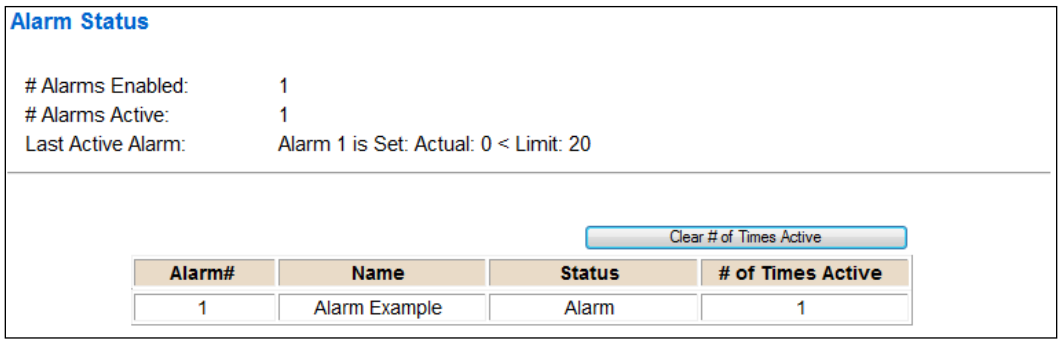


Alarms – Active

While one or more alarms are active, every page will display 'Alarms Active' at the top of the page. This will no longer be displayed if all active alarms have been cleared.

When an alarm is activated, the following will occur:

1) A one-time notification will be sent out to the email associated with the alarm.
2) For duplicate emails to occur, the alarm must be cleared and then become active again.
3) *# Alarms Active* and *# of Times Active* will be incremented.
4) Status of the Individual Alarm will be set to *Alarm*.
5) *Last Active Alarm* field will be populated with details on what triggered the alarm.



Alarms – Clear

When an alarm is cleared, the following will occur:

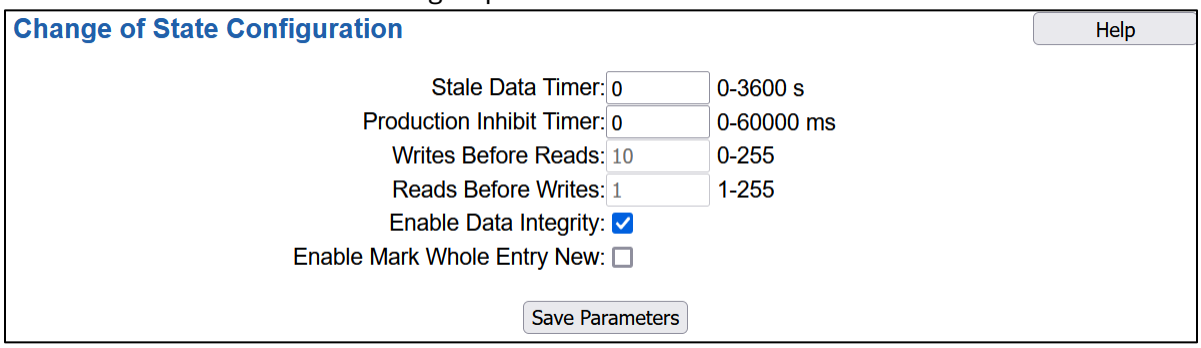
1) A one-time notification will be sent to the email associated with the alarm.
    a. For duplicate emails to occur, the alarm must become active and then be cleared again.
2) Total *# Alarms Active* will decrement. *Last Active Alarm* will not be changed.
3) Status of the Individual Alarm will be reset to *OK*.

Change of State (COS) Configuration

To access the configuration files in the 460 gateway, navigate to dropdown **Other->COS Configuration**. The gateway, by default only writes when data has changed. The gateway also waits to write any data to the destination until the source protocol is successfully connected.

Default values should fit most applications. Change these values with caution as they affect

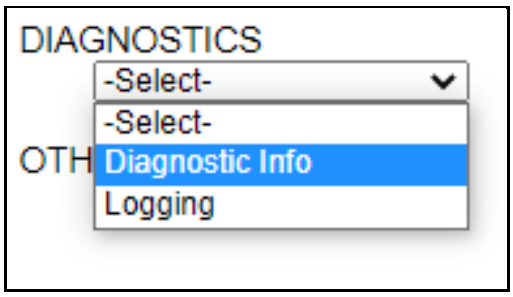
1) **Stale Data Timer**: If the data has not changed within the time allocated in this Stale Data Timer, the data will be marked as stale within the gateway and will force a write request to occur. This timer is to be used to force cyclic updates in the gateway, since data will only be written if it has changed by default. There is a separate timer per data mapping.
   Gateway behavior:
   - If time = 0s => (DEFAULT) The gateway will write out new values on a Change of State basis.
   - If time > 0s => The gateway will write out new values whenever the timer expires to force cyclic updates (write every *x* seconds).
2) **Production Inhibit Timer:** Amount of time after a Change of State write request has occurred before allowing a new Change of State to be written. This is to be used to prevent jitter. Default value is 0ms. This timer takes priority over the Stale Data Timer. There is a separate timer per data mapping. This timer is active only after the first write goes out and the first COS event occurs.
3) **Writes Before Reads**: If multiple writes are queued, execute # of Writes Before Reads before the next read occurs. Default is 10 and should fit most applications.
   Warning: A value of 0 here may starve reads if a lot of writes are queued. This may be useful in applications where a burst of writes may occur and you want to guarantee they all go out before the next set of reads begin.
4) **Reads Before Writes:** If multiple writes are queued, the # of Writes Before Reads will occur before starting the # of Reads Before Writes. Once the # of Reads Before Writes has occurred, the counter for both reads and write will be reset. Default is 1 and should fit most applications.
5) **Enable Data Integrity**: If enabled, do not execute any write requests to the destination until the source data point is connected and communicating. This prevents writes of 0 upon power up.
6) **Enable Mark Whole Entry New**: If Enabled, mark the entire scan line or data group new upon 1 data element within the scan line or data group to be new.



Click the **Save Parameters** button to commit the changes to memory and reboot the gateway.

Diagnostics Info

The Diagnostics page is where you can view both protocols' diagnostics information, # of Data Mappings, # of String Mapping and # Alarm Mappings.



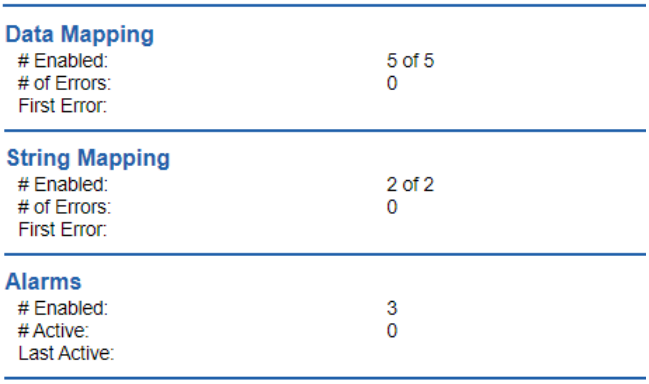
For protocol specific diagnostic information, refer to the next few pages.

Diagnostics Mapping

This section displays the number of mappings that are enabled, Data Mapping and String Mapping will show the # of Errors and First Errors. Alarms will show # active and Last Alarm that was active.

Common Errors:

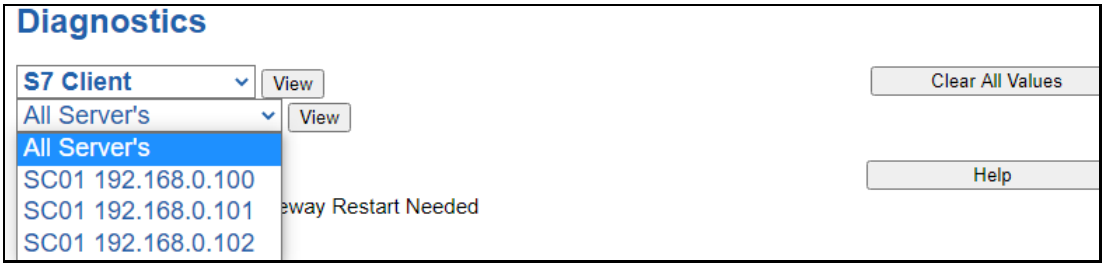
1) Destination or Source Point does not exist
   a) Solution: Re-map the mapping
2) Source or Destination Pointer too small
   a) There is not enough space on either the Source, or the Destination for the data you want to copy. This is typically seen when the Destination is smaller than the amount of data being transferred to it.
3) Range Discard, Min or Max Value
   a) The actual data value is outside of the defined range
4) Math Error
   a) Operation value cannot be 0
5) Scaling Error
   a) Source Min must be smaller than Source Max
   b) Destination Min must be smaller than Destination Max



Note: you can also view this information on the Main Page.

Diagnostics – S7 Client

Select the S7 Client in the dropdown menu on the Diagnostics Page to view breakdown of the diagnostics and common strings that are displayed on the page. You may also view individual server counters by selecting the device in the *All Servers* dropdown and clicking **View**. Additional diagnostic information can be found by clicking the **Help** button.



NOTE: This page will auto-refresh every five seconds with the latest data.

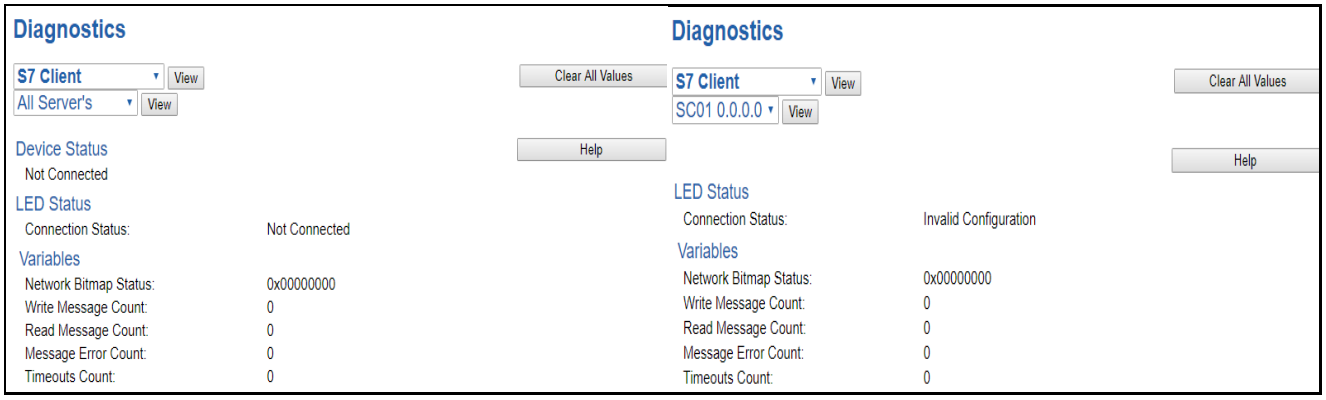
Clear All Values - This will only affect displayed values.

1) This will return all values displayed to zero and clear the Status Strings.

Example: If viewing S7 Client – SC02 10.1.100.17, this will only clear the values for that specific device. This will reduce the overall values indirectly, otherwise select All Servers to clear all devices.

Device Status - This will only display when viewing *All Servers*.

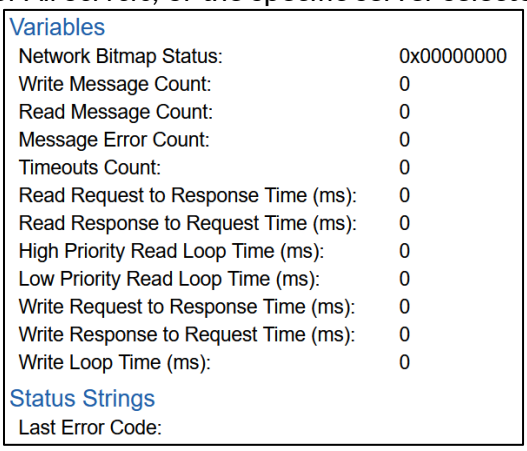
1) Connected – The gateway is connected to all the S7 Servers that are enabled and configured.
2) Not Connected
   a) One or more enabled devices are missing
      i) Verify S7 device for correct IP Address, Slot, Rack, or correct Starting Address
   b) Fatal Error - No Configuration and/or Enabled and/or scan lines configured
   c) Fatal Error – Configuration Invalid - One or more of the Servers configured is not on the same subnet as the gateway
3) Dependency Protocol Faulted – The dependent protocol is missing causing the communication to go to inactive.



LED Status - This is the Status for *All Servers* or the specific server selected.

1) Solid Green (Connected and Running):
   a) The gateway is connected to all S7 servers that are configured and enabled
2) Flashing Green (Communication not attempted yet):
   a) The gateway hasn't attempted to connect to the S7 server
3) Flashing Red (Not Connected):
   a) One or more of the servers configured are missing (Nodes Missing)
   b) The Dependency Protocol has Faulted
4) Flashing Red (Communication not attempted yet):
   a) -No reads are configured, and data needed for writes isn't valid yet
5) Solid Red (Invalid Configuration):
   a) No devices have been configured
   b) No devices that have been configured are enabled
   c) No devices that have been configured and enabled have scan lines configured
   d) One or more of the servers configured is not on the same subnet as the gateway
6) Off:
   a) No Power
   b) No Ethernet cable connected

Variables - These are the values for *All Servers*, or the specific server selected.



1) Network Bitmap Status (Displayed in Hex):
   a) Each bit corresponds to a server. If the bit is set, the server is connected, otherwise the bit is 0.
   b) Bit 0 corresponds to Server 1 and Bit 4 is for Server 5 and so on.
2) Write Message Count:
   a) The number of write messages sent by the gateway
3) Read Message Count:
   a) -The number of read messages sent by the gateway
4) Message Error Count:
   a) The number of errors returned by the server in response to messages sent by the gateway
5) Timeouts:
   a) Total number of Read and Write response messages not received by the gateway
6) Read Request to Response Time (ms):
   a) -Number of milliseconds it took the S7 PLC to reply to a request
7) Read Response to Request Time (ms):
   a) -Number of milliseconds it took the gateway to execute the next request once the previous response has been received
8) High Priority Read Loop Time (ms):
   a) -Number of milliseconds it took to execute all high priority read requests
9) Low Priority Read Loop Time (ms):
   a) -Number of milliseconds it took to execute all low priority read requests
10) Write Request to Response Time (ms):
   a) -Number of milliseconds it took the S7 PLC to reply to a request
11) Write Response to Request Time (ms):
   a) -Number of milliseconds it took the gateway to execute the next request once the previous response has been received
12) Write Loop Time (ms):
   a) -Number of milliseconds it took to execute all write requests

Status Strings - These are the values for *All Servers*, or the specific server selected.

1) Last Error Code:
   a) -Last read request error that the gateway received

Error Code Breakdown:

"Connection Error":

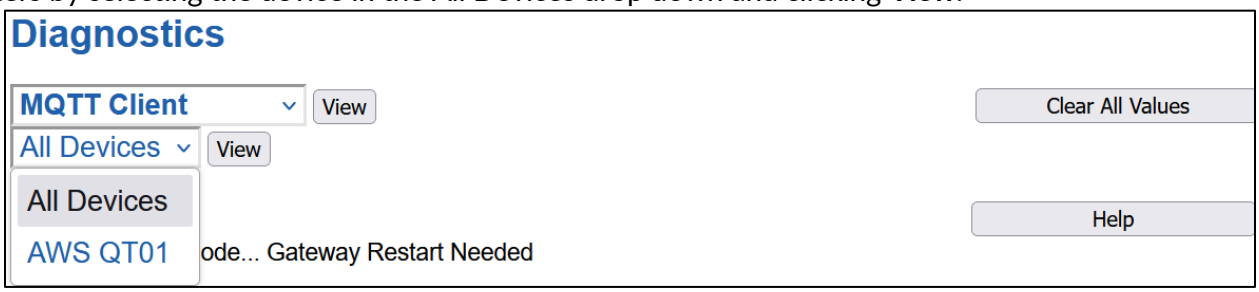
-Common Errors
0x00030000: Incorrect Rack or Slot number
0x00090000: Cannot connect to server

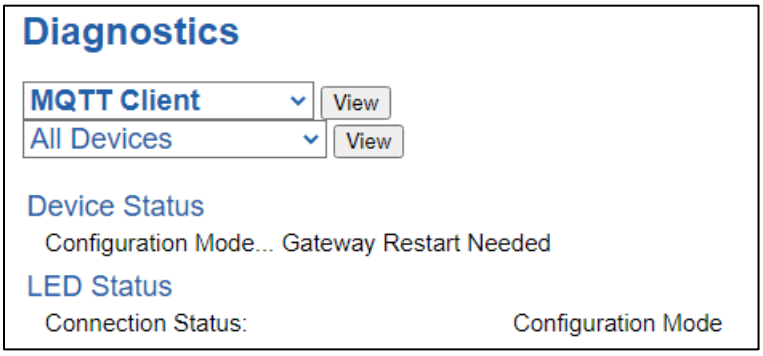
"Read/Write Error":

-Common Errors
0x00700000: Server doesn't support reading/writing that many points per scanline
0x00900000: Address out of range
0x00C00000: The Data Block (DB) received by the PLC is not valid.
0x01400000: Server security does not permit access with PUT/GET communication from remote partners. See Protection & Security settings in server to enable.
0x02300000: Read/Write timed out

Diagnostic – MQTT Client

Select the MQTT Client in the dropdown menu on the Diagnostic page to view the breakdown of the diagnostics and common strings that are display on the page. You may also view the individual MQTT device counters by selecting the device in the All Devices drop down and clicking **View**.





NOTE: This page will auto-refresh every five seconds.

Clear All Values: This will only affect the Variables values.

- This will return all values displayed to zero.

Device Status: This will only display when viewing All Devices.
Connected: All Devices configured/enabled are communicating
Not Connected: Fatal Error No Configuration

- No Devices that have been configured are enabled
- No Devices that have been configured and enabled have topics configured

Not Connected: Dependency Protocol is Faulted

- The Dependency Protocol has Faulted

Error: Timeout

- One or more enabled devices are missing
- Verify MQTT broker for correct IP address.

LED Status

Solid Green (Connected):

- The gateway is connected to all the MQTT devices that are configured and enabled

Flashing Green (Not Connected):

- No MQTT devices are configured / enabled. Go to the MQTT Client Device Configuration to configure a device

Flashing Red (Not Connected):

- One or more of the MQTT brokers configured are missing (nodes missing)
- One or more of the MQTT brokers configured do not have topics configured
- The Dependency Protocol has faulted

Flashing Red (Communication not attempted yet):

- No topics are configured and data needed for writes isn't valid yet

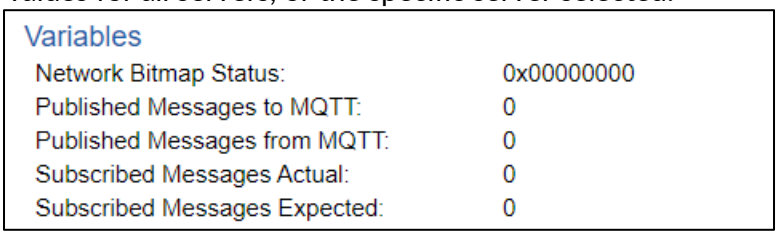
Solid Red (Invalid Configuration):

- No devices are enabled
- One or more of the MQTT devices have a conflicted IP address

Off:

- No Power
- No Ethernet cable connected

Variables: These are the values for all servers, or the specific server selected.



Network Bitmap Status (Displayed in Hex):

- Each bit corresponds to a MQTT device. If the bit is set, the MQTT device is connected, otherwise the bit is 0.
- Bit 0 corresponds to MQTT device 1 and Bit 2 is for MQTT device 3 and so on.

Published Messages to MQTT:

- Number of Write Topics which have been sent to the MQTT broker

Published Messages from MQTT:

- Number of Read Topics which have been sent from the MQTT broker to the gateway

Subscribed Messages Actual:

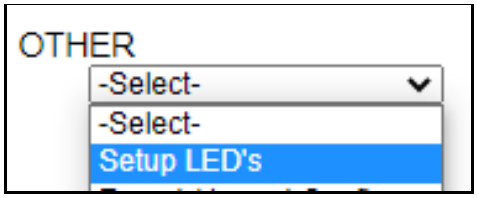
- Number of Successful Subscribed Topics
- This should equal the Subscribed Messages Expected

Subscribed Messages Expected:

- Number of Subscribed Topics that the gateway should have open

LED Configuration

To modify the behavior of the LEDs on the 460 gateway, navigate to **Other->Setup LEDs**.

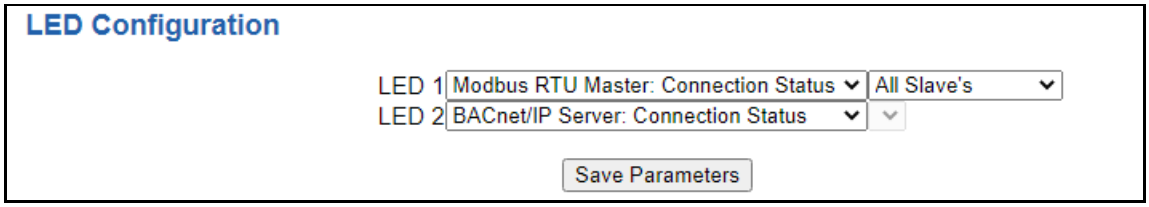


Each LED may be set to Disabled, Protocol 1, or Protocol 2. If either protocol is a master/client, you may set the LED to represent either all slaves/servers configured in the gateway or a slave/server device.

To select a slave/server device:

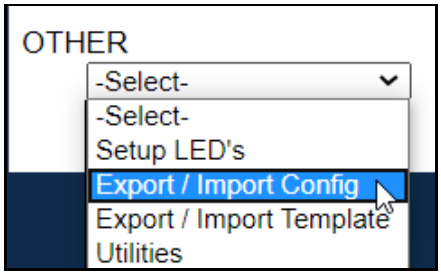
1) Select the protocol in the left dropdown menu.
2) Click **Save Parameters** to generate the second dropdown menu.
3) Select the individual slave/server in the right dropdown menu.

Click the **Save Parameters** button to commit the changes and reboot the gateway.



Configuration Files

To access the configuration file in the 460 gateway, select the dropdown **Other->Export/Import Config**.



Export Configuration

The Export Configuration allows you to save your configuration file for backup or to be imported into another gateway. This file is named *rta_cfg.rtax* by default.

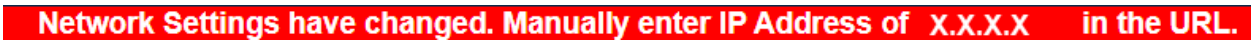
Upon clicking the **Save Configuration to File** button, you will be prompted to select a location to save the file. Different web browsers will yield different looks.

Import Configuration

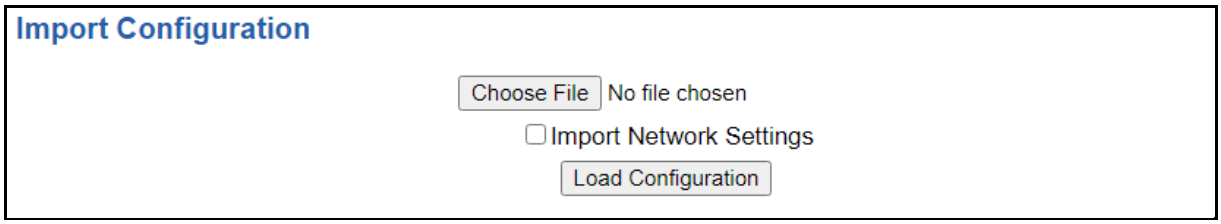
You can import a previously exported configuration file or a configuration file from another device into the 460 gateway, whenever it is in Configuration Mode.

Upon clicking the **Choose File** button, you will be prompted to select a location from which to load the saved file. Once the location is selected, you can choose the **Import Network Settings** checkbox if you want to load the network settings of the configuration file or just load the configuration without the network setting.

If you choose to Import Network Settings, this will override your current gateway's network setting with the settings in the configuration file. After you click on the Load Configuration button, a banner will display your gateway's new IP address.



If the configuration has successfully loaded, the gateway will indicate that it was successful, and a message will appear under the Load Configuration button indicating Restart Needed.



If it encountered an error while trying to load the saved configuration, the gateway will indicate the first error it found and a brief description about it under the Load Configuration button. Contact RTA Support with a screenshot of this error to further troubleshoot.

Save and Replace Configuration Using SD Card

Saving Configuration Using SD Card

This function saves the gateway's configuration automatically to an SD Card each time the gateway is rebooted via the **Restart Now** button on the web page. If this unit should fail in the future, the last configuration stored on the SD card and can be used for a new gateway to get the application back up and running quickly.

This SD Card replaces every configurable field in the gateway, **EXCEPT** for IP Address, Subnet Mask, and Default Gateway.

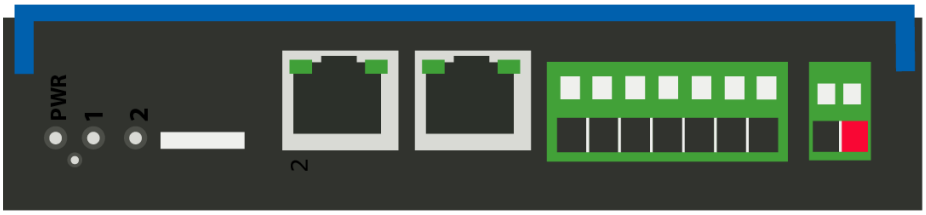
Replacing Configuration Using SD Card

To replace a configuration in a gateway using the SD Card, a specific sequence of events must be followed for the replacement to happen correctly:

1) Extract SD Card from gateway you wish to copy the configuration from.
2) Power up the gateway you wish to copy the configuration to. DO NOT INSERT SD CARD YET.
3) Navigate to the webpage inside the unit.
4) Navigate to the dropdown **Other->Utilities**.
5) If you are not currently in *Mode: Configuration*, go into Configuration Mode by clicking the **Configuration Mode** button at the top left-hand side of the screen.
6) Press the **Revert to Manufacturing Defaults** button on the Utilities Page. The Configuration will ONLY be replaced by the SD Card if the gateway does not have a configuration already in it.
7) When the unit comes back in *Mode: Running*, insert the SD Card.
8) Do a hard power cycle to the unit by unplugging power. DO NOT RESET POWER VIA WEB PAGES.
    a. It will take an additional 30 seconds for the unit to power up while it is transferring the configuration. During this time, the gateway cannot be accessed via the web page.
9) When the unit comes back up, the configuration should be exactly what was on the SD Card.

Intelligent Reset Button

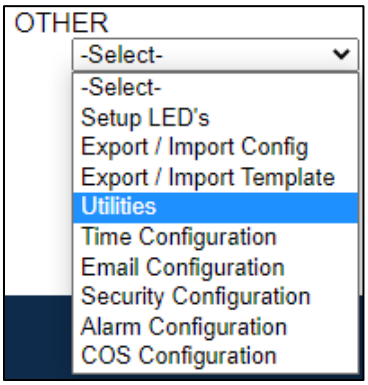
If the IP Address of the gateway is forgotten or is unknown, there is an easy way to recover the IP Address using a reset button on the hardware.

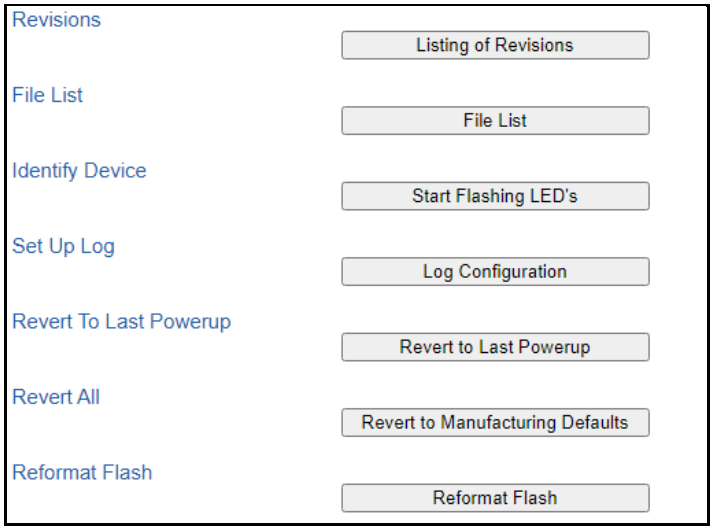


1) On the front of the gateway below the Power LED, there is a small pinhole. Using a paperclip, press the button through this pinhole and hold the button for at least 5 seconds.
2) After 5 seconds, the unit will acknowledge the command and LED 1 and LED 2 will start an alternate Blink Green quickly pattern.
3) Release the button and the gateway will reset both Ethernet ports to default IP settings (DHCP).

Utilities

To access the Utilities page in the 460 gateway, navigate to **Other->Utilities**. The Utilities screen displays information about the gateway including Operation Time, File System Usage, Memory Usage, and Memory Block Usage.



Here you can also:

- View the full revision of the software.
- View all the files stored in the Flash File System within the gateway.
- Identify your device by clicking the **Start Flashing LEDs** button. By clicking this button, the two diagnostic LEDs will flash red and green. Once you have identified which device you are working with, click the button again to put the LEDs back into running mode.
- Configure the size of the log through the Log Configuration.
- Bring the device back to its last power up settings.
- Bring the device back to its original manufacturing defaults.
- Remove the Configuration File and Flash Files within the gateway.